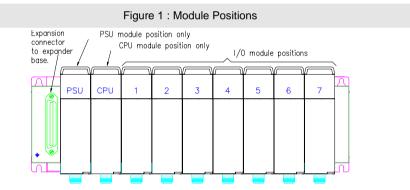


#### Introduction

This Installation Guide is intended to aid the fitment of the M1592A in the field. For operating details of this product, refer to the Users' Manual. Please read this Installation Guide **first** before installing this unit.

The M1592A NIM is a programmable device which is used for handling Network Communication off loading the Maxiflex System CPU from the task. It is always fitted to any I/O slot of the Maxiflex base. See figure 1. It has two configurable serial ports. Each port has a DIP switch for address and parameter settings. See Table 2.



Note: The exact position of the I/O module will depend on the system configuration.

#### **Hardware Installation Procedure**

- If the NIM is going to be programmed use Programming port cable M1831 which is available as an accessory (Model No. M1831). Connect this cable into the programming port of the Maxiflex CPU.
- 2. Plug the NIM into the required I/O slot (as per Figure 1).

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Figure 2: Front Panel Layout of M1592A

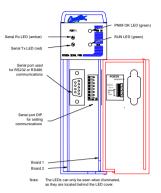


Table 1: M1592A Front Panel Diagnostics

LED Legend	LED Colour	Description	
OK	Green ON - NIM is healthy		
		OFF or Flashing – No power applied or NIM Faulty	
RUN	Green ON – user application software is running		
		OFF – No user application software is running	
		Flashing – Terminal interaction with NIM	
PORT0 Rx	YELLOW	ON – data is being received on serial port0	
		OFF – serial port0 receiver is idle	
PORT0 Tx RED ON – serial data is being		ON – serial data is being transmitted on serial port0	
		OFF – serial port0 transmitter is idle	

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### Table 2: Switch 1 Set-up Serial Port

## **Communications Protocol**

### Modbus Protocol (Slave device):

Transmission Mode: ASCII

Baud rate: 9600 Data bits: 7 Parity: none Stop bits: 1

Address: see dipswitch

Conet/s Protocol

Transmission Mode: RTU

Baud rate: 19200 Data bits: 8 Parity: none Stop bits: 1

Address: see dipswitch

#### Serial Port Dipswitch setting

Switches 1-5: Modbus Slave ID

Switches 6-8: Protocol Switch 8 ON = Modbus default



Switches 1-5: Conet/s ID Switches 6-8: Protocol

Switch 7 ON = Conet/s default



The default operation is to use the serial port for standard communications allowing the user to get the NIM up and running quickly and easily both on the test bench and in the field. In this case the Serial Port Dipswitch alongside the male, sub-miniature DB-9 connector has the above default configurations. The serial port is also software configurable using the DITView/Omniset utility or application program, but when switch 7 or 8 of the dipswitch is turned ON, then the dipswitch setting overrides the software configuration. To restore the settings to the software configuration, simply set switch 7 or 8 of the dipswitch OFF.

# **Table 3: Serial Port Pinout**

The M1592A SERIAL NIM allows jumperless conversion between RS232 and RS485 communications. By simply following the appropriate pinout of the serial port connector below it is possible to connect the NIM in either RS232 or RS485 mode without making any hardware or software changes to the NIM.

Pin	Communication Standard		
number	RS232	RS485	
1	Do not connect	Rx Data + (In)	
2	Rx Data (In)	Rx Data – (In)	
3	Tx Data (Out)	Do not connect	
4	Do not connect	Tx Data+ (Out)	
5	Ground	Ground	
6	Do not connect	Vcc	
7	RTS (Out)	Do not connect	
8	CTS (In)	Do not connect	
9	Do not connect	Tx Data – (Out)	