Teleterm
M2 Series RTU's
Models C236xC
User Manual



SCOPE

Products Covered by this Manual

This User Manual provides information on how to install, configure and use the C236xC Series of Teleterm M2 RTU's.

This manual covers the following product Models:

Model	Description						
Models without Ethernet Port							
C2360C-0	Teleterm M2 Series RTU's						
C2360C-0-1	Teleterm M2 Series RTU's with ISaGRAF						
C2360C-11-0	Teleterm M2 Series RTU's with GSM port						
C2360C-11-1	Teleterm M2 Series RTU's with GSM port and ISaGRAF						
C2360C-21-0	Teleterm M2 Series RTU's with Conet/c port						
C2360C-21-1	Teleterm M2 Series RTU's with Conet/c port and ISaGRAF						
C2360C-31-0	Teleterm M2 Series RTU's with 2.4GHz Radio port						
C2360C-31-1	Teleterm M2 Series RTU's with 2.4GHz Radio port and ISaGRAF						
C2360C-33-0	Teleterm M2 Series RTU's with 868MHz Radio port						
C2360C-33-1	Teleterm M2 Series RTU's with 868MHz Radio port and ISaGRAF						
C2360C-34-0	Teleterm M2 Series RTU's with 900M 1W Radio port						
C2360C-34-1	Teleterm M2 Series RTU's with 900M 1W Radio port and ISaGRAF						
Models with Eth	ernet Port						
C2361C-0	Teleterm M2 Series RTU's						
C2361C-0-1	Teleterm M2 Series RTU's with ISaGRAF						
C2361C-11-0	Teleterm M2 Series RTU's with GSM port						
C2361C-11-1	Teleterm M2 Series RTU's with GSM port and ISaGRAF						
C2361C-21-0	Teleterm M2 Series RTU's with Conet/c port						
C2361C-21-1	Teleterm M2 Series RTU's with Conet/c port and ISaGRAF						
C2361C-31-0	Teleterm M2 Series RTU's with 2.4GHz Radio port						
C2361C-31-1	Teleterm M2 Series RTU's with 2.4GHz Radio port and ISaGRAF						
C2361C-33-0	Teleterm M2 Series RTU's with 868MHz Radio port						
C2361C-33-1	Teleterm M2 Series RTU's with 868MHz Radio port and ISaGRAF						
C2361C-34-0	Teleterm M2 Series RTU's with 900M 1W Radio port						
C2361C-34-1	Teleterm M2 Series RTU's with 900M 1W Radio port and ISaGRAF						



Manual Revision History

Date	Revision	Comments
15 July 2011	1	Initial Issue
August 2011	2	Update with new models and various corrections
September 2011	3	Conet Subnet Routing section added
October 2011	4	Added section for Ethernet Port configuration and removed battery tab paragraph .
November 2011	5	Added IsaGRAF quick start example.

Software Copy Available

This manual is available in Adobe Acrobat pdf format.

The pdf file is named UMC236xCR05.pdf



Table of Contents

	Products Covered by this Manual	2
	Manual Revision History	3
	Software Copy Available	3
	GENERAL DESCRIPTION	
1.1	Overview	
	.1 Communications	
1.1.	.3 Memory Card	9
	.4 Versatile Configurable Inputs and Outputs	
1.2	Product Feature Matrix	
1.3	Feature Descriptions	12
	.1 I/O Terminals	
	.2 Programming Port – S2	
1.3.	.4 Ethernet Port	13
1.3.	.5 Network Port	13
2.	Installing the Teleterm M2 RTU	15
2.1	Mounting the Teleterm M2	15
2.2	Connecting direct Inputs and Outputs	15
	.1 Connecting Digital Inputs	
2.2.	.2 Connecting Digital Outputs	17
	.4 Connecting Analogue Outputs	
2.3	Connecting the Programming Port S2	
2.4	Connecting Serial Port S1	
2.5	Connecting the optional Ethernet Port (Models C2361C-xx-x only)	
2.6	Connecting Network Ports	
	.1 Teleterm M2G (Models C236xC-11, -12) with internal GSM/3G modem	
	2.6.1.2. Connecting the Antenna	
	2.6.1.3. Positioning the Antenna	
	.2 Teleterm M2C (Model C236xC-21-x) with Conet network port	
	.3 Teleterm M2R (Model C236xC-3x-x) with Radio Network Port	
	2.6.3.1. Connecting the Antenna	
	2.6.3.2. Positioning the Antenna	
2.6. 2. 7	.4 Teleterm M2S (Model C236xC-41) with two additional Serial Ports	
,	1 Owening up the Teletonii M2	
3.	Configuring the Teleterm M2	24
3.1	Overview	24
3.2	Incompatibility with Previous Versions of Omniset	24
	.1 Versions of Omniset prior to 7.3	
3.3	Installing Omniset from the CD supplied	24



	3.4	Connecting Omniset to the Teleterm M2 for first time	25
	3.5	Overview of the Teleterm M2 Configuration Template	26
	3.6	Quick Configuration	27
		Set the Real-time Clock	
	3.6.2 3.7	Set the I/O Points to the type required	
	3.8	Configuring the Conet/c Network Port (available on the Teleterm M2C C236xC-21-x	
	only.)		
	3.9	Configuring the Ethernet Port (Teleterm M2e C2361C range only)	30
	3.10	Configuring the Radio Network Port (Teleterm M2R C236xC-34-x only.)	32
		1 Configuring the Radio Network Node Address	
		3 Configuring the Hopping Sequence Number	
	3.11	Other Configuration Settings	33
4	т	he Data Interchange Table explained	35
•	 4.1	DIT Table Layout	
	4.2	DIT I/O Map	
	1.2	511 # C Map	00
5	. N	Nodbus and the Teleterm M2	37
	5.1	Overview	37
	5.2	Modbus Slave	
		Selecting the Slave Protocol Details	
	5.3	Modbus Master	
		Selecting the Master Protocol Details	38
		Modbus Master General Settings	
_			
6		The Subscription Service Explained	
	6.1	Introduction to Subscriptions	
	6.2	How Subscriptions Work	
	6.3	Setting up subscriptions	
	6.4	Number of subscriptions allowed	
	6.5	Subscription Application Example	46
7	. c	Conet Subnet Routing	48
	7.1	Introduction	
	7.2	Conet Subnet Routing Concepts	
		Nodes	49
		Node Addressing	
		A Conet Intranet	49
	7.3	Conet Subnet Routing Examples	
		Example 1 – Simple point-to-point radio network using subscriptions	
		.3.1.1. STEP 1 – Sketch Your Network	
		.3.1.2. STEP 2 - Program the Radio Node Address 1002 on the second M2R	
	1	.3.1.3. STEP 3 – Program the Radio Node Address 1001 on the first M2R	วา



	7.3.1.4.	STEP 4 - Configure a subscription on the first M2R [1001] to retrieve the	
		om the second M2R [1002]:	
7.0	7.3.1.5.	Observe the Working Example	
7.3	7.3.2.1.	Simple point-to-point radio network using subscriptions with COS STEP 1 – Sketch Your Network	
	7.3.2.2.	STEP 2 - Program the Radio Node Address 1002 on the second M2R	
	7.3.2.3.	STEP 3 - Program the IO on the second M2R to be 12 Digital Inputs	53
	7.3.2.4.	STEP 4 – Program the Radio Node Address 1001 on the first M2R	53
	7.3.2.5.	STEP 5 - Program the IO on the first M2R to be 10 Digital Outputs	53
	7.3.2.6. register from	STEP 6 - Configure a subscription on M2R [1001] to read the digital ion M2R [1002] and write it to the outputs of M2R [1001]	•
	7.3.2.7.	Observe the working Example	54
7.3	•	Modbus/TCP Polling	55
	7.3.3.1.	STEP1 - Draw the system picture and allocate subnets	
	7.3.3.2.	STEP 2 - Allocate Radio Subnet ID's for the radio network (1001, 1002)	
	7.3.3.3.	STEP 3 - Allocate Equivalent Modbus addresses	
	7.3.3.4.	STEP 4 - From the sketch configure the Radio Port settings as follows:	
	7.3.3.5.	STEP 5 - Configure the Ethernet Port Settings.	
	7.3.3.6.	STEP 6 – Configure the Conet Subnet Settings for the Ethernet Port	
	7.3.3.7.	Configure the Subnet Routing Table in each node	
	7.3.3.8.	Observe the Working Example	
	.4 Example 4 7.3.4.1.	Radio Repeating using Conet Subnet Routing STEP 1 - Sketch the new network configuration and allocate the addresses	
	7.3.4.2.	STEP 2 – Configure the new Radio Node Addresses	61
	7.3.4.3.	STEP 3 - Set Subnet Ranges for Nodes 1003 and 2001	62
	7.3.4.4.	STEP 4 - Complete the Modbus Address Mapping	63
	7.3.4.5.	STEP 5 - Configure the Subnet Routing Tables:	63
	7.3.4.6.	Observe the working example	65
7.3	•	Adding a conet/e Subnet	
		STEP 1 – Add this network to our sketch	
	7.3.5.2.	STEP 2 - Program the Conet/e port unit ID on unit 1001	
	7.3.5.3.	STEP 3 - Program the Conet Subnet Routing tables:	
	7.3.5.4.	Configuration is now complete. In Omniset, change the port to Conet/e	
	Setup". (Ir	Now we can set IsaGRAF up to program any RTU in the network using cord via Ethernet to Node 1001). To set the conet/e link on IsaGRAF, click on "note 'Programs Window' click on "Debug">"Link Setup"). For more infolease refer to section 8 of this manual	Link o on
	Programm	ming the M2 with ISaGRAF	71
8.1	_	I ISaGRAF programming	
8.2		tion to IEC61131-3 Programming	
8.2	.1 The IEC61	131 Standard	71
8.2	.2 The IEC61	131-3 Programming Languages	71
8.3	•	nming the Teleterm M2 RTU	
8.4	เมรเสเแก	g the Omniflex ISaGRAF Application Workbench for the Teleterm M2 RTU	/ ৩

8.



8.5		up the Application Workbench for the Teleterm M2 RTU	
		ink Parameters	
		nd Channel Numbering Options	
8.6	Creatin	g I/O Connections	76
8.7	Prograi	mming with the DIT	77
8.	•	Functions to access data in the DIT	
	8.7.1.1.	DITRD - Read a DIT register	
	8.7.1.2.	DITWR - Write a value to a DIT register	
	8.7.1.3.	DITBITRD - Read a bit from a DIT	
	8.7.1.4.	DITBITWR - Write a bit in a DIT	
	8.7.1.5.	DITRDD - Read a double word from the DIT	
	8.7.1.6.	DITWRD - Write a double word to the DIT	
	8.7.1.7.	DITRDDX - Read a double word from the DIT, swapped	
	8.7.1.8.	DITWRDX - Write a double word to the DIT, swapped	
	8.7.1.9.	DITRDR - Read a real number from the DIT	
	8.7.1.10.	DITWRR - Write a real number to the DIT	
	8.7.1.11.	DITRDRX - Read a real number from the DIT, swapped	
	8.7.1.12.	DITWRRX - Write a real number to the DIT, swapped	
	8.7.1.13.	DITRDT - Read a timer from the DIT	
	8.7.1.14.		
	8.7.1.15.	3	
0.	8.7.1.16.	3	
8.8		T" Virtual I/O Modules to access data in the DIT	
8.9		Start Example	
9.	Maintena	ance	93
9.1	Battery	[,] Type	93
9.2	Battery	Replacement Procedure	93
10.	Technica	al Support	94
Tak	do of E	iauros	
Tak	ne oi r	igures	
		hanical Mounting Dimensions for the Teleterm M2	
		tal Input Connections	
		tal Output Connections	
_		logue Input Connections	
_		logue Output Connections	
Figure	e 6.1 The N	Magazine Subscription Analogy	43



Table of Tables

Table 1-1 – Product Feature Matrix	11
Table 1-2 – I/O Configuration Options	12
Table 1-3 – Network Selection and Applications	14
Table 2.1: Pin allocation of connectors on M1831A programming cable	19
Table 2-2: Pin allocation of Port 1 serial port connector on Teleterm M2	19
Table 2-3: Pin allocation of Conet port connector on the Teleterm M2C	21
Table 2-4: Pin allocation of Port 3 serial port connector on Teleterm M2S	22
Table 2-5: Pin allocation of Port 4 serial port connector on M2S	23
Table 3-1: Conet Port Address switch settings on the M2C RTU)	30
Table 6-1 Subscription Configuration Information	45
Table 6-2 Subscription Block Data Example	47
Table 7-1 DIT based ISaGRAF Virtual I/O Module List	87



1. GENERAL DESCRIPTION

1.1 Overview

The C236xC range of TELETERM M2 RTU's is designed specifically for industrial telemetry and remote I/O applications, combining powerful industrial network communications features with ease of use.

1.1.1 Communications

The TELETERM M2 Series RTU is available with a wide range of communications network options to enable communication with a broad selection of devices and machines.

All I/O and configuration data variables are automatically accessible through Data Interchange Registers in a single "Data Interchange Table", allowing the implementation of Remote I/O systems "out of the box".

1.1.2 Programmable

Conventional remote I/O systems can be implemented without the need for any software programming, but the inclusion of two separate programming facilities within the M2 provides a powerful customisation capability.

The M2 Series can be supplied with the powerful and versatile ISaGRAF IEC61131 standard graphical programming environment. This allows PLC functionality to be easily added to the RTU by the user.

1.1.3 Memory Card

The SD Card Slot provides the ability to store readings on a removable SD Card for remote logging applications. The data written to the SD Card is under control of the User Program, allowing flexibility of file structure and contents.

1.1.4 Versatile Configurable Inputs and Outputs

A Teleterm M2 Series RTU provides the ideal low cost remote interface to your assets or processes to provide the control and information that you need to optimise your operations.

The M2 RTU's are all equipped with 12 direct Binary and Analogue Inputs and Outputs. Each I/O can be uniquely configured as an input or output; analogue or digital.

1.1.5 Built-in Serial Port

An RS232/485 serial port supporting a number of protocols including Modbus and Conet/s allowing signals from a variety of sources to be monitored and controlled via the M2 RTU communications network of choice.

As a basic I/O outstation, the M2 RTU's are easily configurable using the free Omniset configuration software. Using Omniset PRO, the M2 Series can also be configured remotely over the installed network.



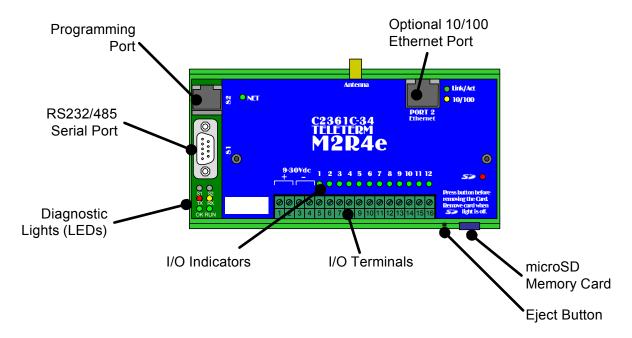


Figure 1.1: Front View of the Teleterm C2361C-34 M2Re with internal Radio modem – one of the products in the Teleterm M2 Range



1.2 Product Feature Matrix

The following table identifies the features available on each of the products in the range:

Product Name	Order Code	Notes	12 I/O	RS232/ RS485 Port	EGSM/ GPRS Port	3G UMTS Port	Isa- GRAF	2.4GHz FSHH Radio Port	868MHz FSHH Radio Port		1x RS232 1x RS232/ RS485
M2	C2360C-0										
M2	C2360C-0-1										
M2e	C2361C-0										
M2e	C2361C-0-1		V								
M2R1	C2360C-31-0										
M2R1	C2360C-31-1										
M2R1e	C2361C-31-0		V								
M2R1e	C2361C-31-1		V								
M2R3	C2360C-33-0		V								
M2R3	C2360C-33-1										
M2R3e	C2361C-33-0		V								
M2R3e	C2361C-33-1		V								
M2R4	C2360C-34-0		\checkmark								
M2R4	C2360C-34-1									\checkmark	
M2R4e	C2361C-34-0			\checkmark							
M2R4e	C2361C-34-1		V				\checkmark			\checkmark	

Table 1-1 – Product Feature Matrix

NOTES:

- 1. The M2G version is available in a number of options to conform to different GSM based networks. Please ensure that the correct unit is specified for your application.
- 2. The EGSM/GPRS port is a quad band device operating on 900/1800/850/1900MHz. This is suitable for use on most countries' GSM networks. Consult the factory for specific compatibility with your network.
- 3. The 3G UMTS port is a tri band device operating on 850/1900/2100MHz. This interface is specifically approved for use on the Australian Telstra NextG network.
- 4. The M2R version is available in a number radio band options to comply with different country regulations. Please ensure that the correct unit is specified for your application.
- 5. 2.4GHz Band is suitable for use all countries.
- 6. 920MHz Band is suitable for use in Australia and New Zealand only.
- 7. 900MHz Band is suitable for use in USA, Canada and other related FCC regulated areas.



1.3 Feature Descriptions

1.3.1 I/O Terminals

The Teleterm M2 is equipped with 12 software configurable input/output points (IO points). Each IO point can be individually configured as digital or analogue, input or output selected from the options given in the following table:

I/O Point	Terminal No.	Digital Input	Analogue Digital Input Output		Analogue Output
1	5	Yes	0-30Vdc	Yes	-
2	6	Yes	0-30Vdc	Yes	-
3	7	Yes	0-5Vdc	Yes	-
4	8	Yes	0-5Vdc	Yes	-
5	9	Yes	0-5Vdc	Yes	-
6	10	Yes	0-5Vdc	Yes	-
7	11	Yes	0-5Vdc	Yes	-
8	12	Yes	0-5Vdc	Yes	-
9	13	Yes	0-5Vdc	Yes	-
10	14	Yes	0-5Vdc	Yes	-
11	15	Yes	0-30Vdc	-	0/4-20mA
12	16	Yes	0-30Vdc	-	0/4-20mA

(See the specifications section for electrical specifications of each IO point option)

Table 1-2 – I/O Configuration Options

1.3.2 Programming Port – S2

The programming port is normally reserved for all programming functions in the unit. Although it is possible to reconfigure this port as an additional serial port, this option should be carefully considered, as it does make trouble shooting and field maintenance more difficult.

When using this port as a serial port, the serial port settings can be changed to suit the application. This will make this port incompatible with the programming tools. The SD pushbutton can be used to switch between programming mode and user mode.

1.3.3 RS232/RS485 Serial Port - S1

The Teleterm M2 RTU is equipped with a user serial port, labelled PORT 1, on the front of the unit. This serial port can be used as a communications port to third party equipment.

This serial port can be wired for RS232 or RS485 communications.

In normal mode, the serial port can be configured for a number of protocol sets:

- a) Modbus protocol (Master or Slave device, ASCII or RTU protocol) is available on this port allowing easy connection to other third party products such as Alarm Annunciators, PLC's DCS or SCADA systems.
- b) Conet/s protocol is available for integration into Conet networks and for programming the Teleterm M2.



c) User control which allows custom protocols to be implemented in the EziFORTH programming language in the M2 RTU.

1.3.4 Ethernet Port

A 10/100 Ethernet port is available on all C2361B models of the Teleterm M2. This port supports the following protocols:

- a) Modbus/TCP protocol (Master or Slave) is available on this port allowing easy connection to other third party products such as Alarm Annunciators, PLC's DCS or SCADA systems.
- b) Conet/e protocol is available for integration into Conet networks and for remote programming the Teleterm M2.

1.3.5 Network Port

Each M2 RTU in the series can be equipped with additional networking ports. The type of network port is dependent upon the Model of M2 RTU. The following table gives an overview of the available network port options and their applications:

Product	Order Code	Network Port	Description		
M2	C236xC-0	None	The standard Teleterm M2 is equipped with only a programming port, and an RS232/485 serial port		
M2G	C236xC-11 C236xC-12	GSM	The M2G is equipped with an internal GSM modem capable of communicating over standard GSM mobile phone networks using dial-up, SMS or GPRS data services. The M2G is ideally suited for communicating with remote assets over very large distances (even different countries). The -11 option unit is compatible with all GSM networks worldwide. The -12 option unit is compatible with the Telstra NextG network in Australia.		
M2C	C236xC-21	Conet	The M2C is equipped with a Conet network port. Conet is the world's most rugged Industrial LAN, capable of running over existing plant cabling up to 10 kilometres. Up to 126 nodes may be connected to a Conet network in a token passing peer-to-peer architecture. The M2C is ideally suited for local in-plant communications where the cost of laying special networking cable is considered uneconomical for the application, but where existing cabling (of any sort) is already in place.		



M2R	C236xC-31 C236xC-33 C236xC-34	Radio	The M2R is equipped with an internal FHSS digital radio transceiver operating in the licence free radio bands. FHSS stands for Frequency Hopping Spread Spectrum and is an advanced technique for implementing secure error-free radio communications in the presence of high interference. The M2R is ideally suited for communications in areas where cable connections are impossible, and distances are relatively short (between 0.5km and 10km dependent upon the model and antenna selected) (See the selection guide for choosing the model appropriate for your country of use.)
M2S	C236xC-41	RS232 + RS232 /485	The M2S is equipped with two additional serial ports. Port 3 is an RS232/485 port with the same pin-out and functionality as Port 1 – the built in serial port. Port 4 is an RS232 port with full hand-shaking capabilities suitable for interfacing to external modems, or to any other equipment capable of supporting a RS232 connection. The M2S is ideally suited for interfacing to external modems or to other third party equipment using the RS232/RS485 standard.

Table 1-3 – Network Selection and Applications



2. Installing the Teleterm M2 RTU

2.1 Mounting the Teleterm M2

The Teleterm M2 is designed to be clipped to one of the following mounting rails:

Top Hat Section (DIN) Rail 35/7.5mm in accordance with EN 60715: 1981

Top Hat Section (DIN) Rail 35/15mm in accordance with EN 60715: 1981

G Section Rail 32mm in accordance with EN 60715: 1981

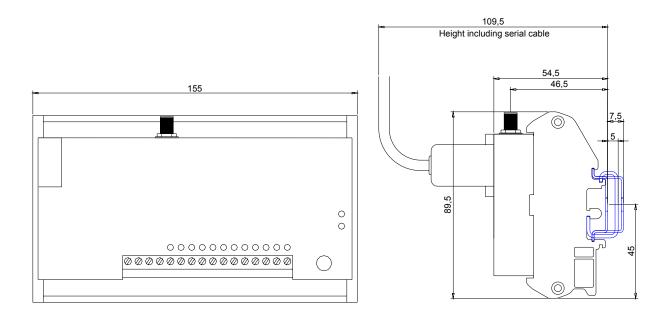


Figure 2.1: Mechanical Mounting Dimensions for the Teleterm M2

2.2 Connecting direct Inputs and Outputs

The Teleterm M2 has a unique feature of allowing each I/O point to be software configured as analogue or digital, input or output, for the best possible utilisation of I/O in any application.

Review your I/O requirements, and then make the optimum allocation of the I/O, taking into account the variations in specification of each I/O Point.

See Table 1-2 – I/O Configuration Options.



2.2.1 Connecting Digital Inputs

Digital Inputs must be connected in accordance with the following schematic:

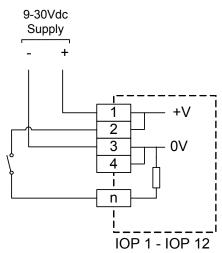


Figure 2.2 - Digital Input Connections

Digital Input Specifications:

Parameter	Condition	Value
LED Indication	Input On	Green LED On
Absolute Maximum Input Voltage		30Vdc
Minimum High Level Input Voltage		3Vdc
Maximum Low Level Input Voltage		2Vdc
Input Current	Vin = 5V	0.7mA
Input Current	Vin = 10V	1.7mA
Input Current	Vin = 12V	2.2mA
Input Current	Vin = 24V	4.7mA
Input Current	Vin = 30V	6.0mA

2.2.2 Connecting Digital Outputs

Digital Outputs must be connected in accordance with the following schematic:

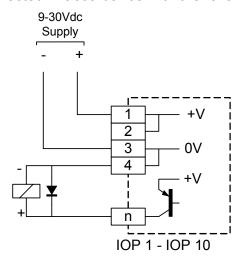


Figure 2.3 - Digital Output Connections



Digital Output Specifications:

Parameter	Condition	Value
LED Indication	Output On	Green LED On
Maximum Continuous Output Current	Output On	50mA
Maximum Peak Output Current	10ms max	200mA
Maximum current for ALL Digital Outputs	Outputs ON	500mA
Minimum High Level Output Voltage		+V _{PSU} – 2.5V

2.2.3 Connecting Analogue Inputs

Analogue Inputs must be connected in accordance with the following schematic:

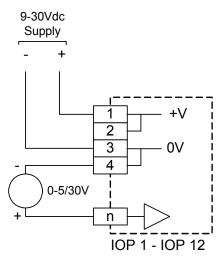


Figure 2.4 - Analogue Input Connections

Analogue Input Specifications:

I/O Points 1-2, 11 and 12

Parameter	Value
LED Indication	None
Absolute Maximum Input Voltage	30Vdc
Input Impedance Minimum	>500kΩ
Minimum Measurable Input Voltage	0V
Maximum measurable Input Voltage	30V
Resolution over 0-5.5V	6mV
Resolution over 5.5-30V	30mV
Accuracy over 0-5.5V	0.15% of reading + 6mV
Accuracy over 5.5-30V	0.15% of reading + 30mV



I/O Points 3 to 10

Parameter	Value
LED Indication	None
Absolute Maximum Input Voltage	30Vdc
Input Impedance Minimum	>1MΩ
Minimum Measurable Input Voltage	0V
Maximum measurable Input Voltage	5.5V
Resolution	6mV (10 bits)
Accuracy	0.15% of reading + 6mV

2.2.4 Connecting Analogue Outputs

Analogue Outputs must be connected in accordance with the following schematic:

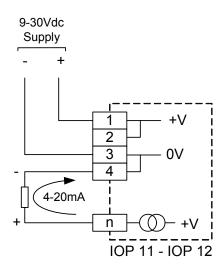


Figure 2.5 - Analogue Output Connections

Analogue Output Specifications:

Parameter	Value
LED Indication	None
Maximum Output Voltage Drive	$+V_{PSU} - 5.0V$
Minimum Controllable Output Current	0mA maximum
Maximum Controllable Output Current	23mA minimum
Output Resolution	25μΑ
Output Accuracy	0.1% of reading + 25µA

2.3 Connecting the Programming Port S2

The programming port is normally reserved for the programming function, but can be used as an additional RS232 serial port if desired.

When connecting the programming port to a standard PC compatible serial port (DB9), the Omniflex programming cable Part Number M1831A (supplied separately) can be used.

If another cable is to be used, the following connections will apply:



Signal Name	DB9F Pin No.	FCC-68 Pin No.	
Rx Data from M2	2	4	
Tx Data to M2	3	1	
Ground Reference 5 2			
All other pins are reserved and must not be connected.			

Table 2.1: Pin allocation of connectors on M1831A programming cable

2.4 Connecting Serial Port S1

This serial port is capable of RS232, RS422 or RS485 communications (two-wire or four-wire). The selection of either RS232 or RS422/RS485 is achieved by specific wiring of the serial port connector. No other settings need be changed to select between RS232 and RS422/485.

	Pin	Communication Standard		
	number	RS232	RS485	
	1	Do not connect	Rx Data + (In)	
50	2	Rx Data (In)	Rx Data – (In)	
40 08	3	Tx Data (Out)	Do not connect	
3° ° °	4	Do not connect	Tx Data+ (Out)	
	5	Ground	Ground	
	6	Do not connect	Vcc	
	7	RTS (Out)	Do not connect	
	8	CTS (In)	Do not connect	
	9	Do not connect	Tx Data – (Out)	

Table 2-2: Pin allocation of Port 1 serial port connector on Teleterm M2.

NOTE: The RTS and CTS handshaking lines are available for applications that require them. It is not a requirement of the CPU to use handshaking. In most applications connecting the RTS and CTS handshaking lines is not necessary.

2.5 Connecting the optional Ethernet Port (Models C2361C-xx-x only)

The C2361B models provide a standard Untwisted Pair Ethernet interface utilising a RJ45 connector suitable for direct connection to a 10/100 Ethernet system.

This port must be configured with a fixed IP address suitable for use on your Ethernet network.

Consult your network administrator/consultant for further details of the Ethernet connectivity and setup before powering up the Teleterm M2 on to your Ethernet network.



2.6 Connecting Network Ports

2.6.1 Teleterm M2G (Models C236xC-11, -12) with internal GSM/3G modem

2.6.1.1. Inserting the Network SIM Card

The Teleterm M2G requires a SIM card (not supplied) to enable the unit to operate on the selected GSM mobile phone network.

To insert the SIM card:

 Remove the top cover of the Teleterm M2 by undoing the two hex screws holding the top cover of the unit, using a 2.5mm hex key (supplied). The cover is connected to the unit by the internal antenna cable, so be careful not to place any strain on this cable while removing the cover or inserting the SIM card.



2. Insert the SIM card into the SIM card holder you will see in the centre of the unit. Take special care that the SIM card is correctly seated in the connector, and that the SIM card holder is properly closed. Press firmly down and slide forward to close securely.



3. Replace the top cover.

2.6.1.2. Connecting the Antenna

The supplied Antenna's cable should be screwed into the Antenna socket. Do not over tighten. This connector should be only finger tight to avoid damage.



2.6.1.3. Positioning the Antenna

The antenna should be placed away from the Teleterm M2G in a position that gives the best possibility of a good signal on the mobile phone network. Avoid proximity of the antenna to shielding materials such as metal enclosures.

The signal strength of the chosen location can be easily checked by holding a mobile phone (connected to the same network) in the intended position of the antenna, and checking that the signal strength on the phone is good.

CAUTION: The antenna emits RF energy on a continuous basis, and should be positioned away from sensitive instrumentation, and away from areas where close proximity to personnel on a regular basis would occur. A separation distance of in excess of 30cm is recommended.

2.6.2 Teleterm M2C (Model C236xC-21-x) with Conet network port

It is recommended that the Teleterm M2C be connected to the Conet network using the C6169 Conet Termination Board and interconnecting cable. This ensures the integrity of the Conet network during maintenance of the RTU, and provides additional surge suppression and protection to the Teleterm M2C.

See the C6169 Datasheet with application notes for full Conet installation details.

	Pin number	Description
	2	Signal +
005	5	Cable screen (S)
	8	Signal -
0 0 3 0 0 2 0 0 0 2 0 0 0 0 0 0 0 0 0 0	1, 3, 4, 6, 7 and 9	No connection

Table 2-3: Pin allocation of Conet port connector on the Teleterm M2C

2.6.3 Teleterm M2R (Model C236xC-3x-x) with Radio Network Port

2.6.3.1. Connecting the Antenna

The M2R RTU is equipped with an RPSMA antenna connector found on the top edge of Teleterm M2R RTU.

The appropriate antenna suitable for the application must be selected and purchased separately.

Screw the antenna's cable into the Antenna socket. Do not over tighten. This connector should be only finger tight to avoid damage.



2.6.3.2. Positioning the Antenna

The antenna should be placed away from the Teleterm M2R in a position that gives the best possibility of good reception. Avoid proximity of the antenna to shielding materials such as metal enclosures.

The signal strength of the chosen location can be easily checked by using the Omniset configuration software.

CAUTION: The antenna emits RF energy on a continuous basis, and should be positioned away from sensitive instrumentation, and away from areas where close proximity to personnel on a regular basis would occur.

2.6.4 Teleterm M2S (Model C236xC-41) with two additional Serial Ports

The M2S is equipped with two additional serial ports called PORT 3 and Port 4.

Port 3 is capable of either RS232 or RS485 operation. Port 4 is RS232 only with full handshaking suitable for driving a modem or other external serial device.

Port 3 is capable of RS232, RS422 or RS485 communications (two-wire or four-wire). The selection of either RS232 or RS422/RS485 is achieved by specific wiring of the serial port connector. No other settings need be changed to select between RS232 and RS422/485.

	Pin	Communication Standard		
	number	RS232	RS485	
	1	Do not connect	Rx Data + (In)	
50	2	Rx Data (In)	Rx Data – (In)	
40 08	3	Tx Data (Out)	Do not connect	
30 07	4	Do not connect	Tx Data+ (Out)	
10 06	5	Ground	Ground	
	6	Do not connect	Vcc	
	7	RTS (Out)	Do not connect	
	8	CTS (In)	Do not connect	
	9	Do not connect	Tx Data – (Out)	

Table 2-4: Pin allocation of Port 3 serial port connector on Teleterm M2S.

NOTE: This port is not isolated, and the Signal Ground is connected internally to the M2S Power Supply 0 Volt connection.

NOTE: The RTS and CTS handshaking lines are available for applications that require them. It is not a requirement of the CPU to use handshaking. In most applications connecting the RTS and CTS handshaking lines is not necessary.

The pin-out of PORT 4 is given in the following table:



Pin			
number	In/Out	Name	Description
1	I	CD	Carrier Detect
2	I	RD	Received Data
3	0	TD	Transmitted Data
4	0	DTR	Data Terminal Ready
5	-	SG	Signal Ground
6	I	DSR	Data Set Ready
7	0	RTS	Request To Send
8	I	CTS	Clear To Send
9	I	RI	Ring Indicator

Table 2-5: Pin allocation of Port 4 serial port connector on M2S.

NOTE: This port is not isolated, and the Signal Ground is connected internally to the M2S Power Supply 0 Volt connection.

2.7 Powering up the Teleterm M2

Upon power up, the Teleterm M2 will take approximately a few seconds to initialise the system and connect to the network. The front panel LED's will all light for a short period before switching to their operational state at which point the green OK LED will stay steady on. In the case where a User Program is loaded and running on the unit, then the green RUN LED will also turn on steady.



3. Configuring the Teleterm M2

3.1 Overview

The Teleterm M2 C236xC Series is configured using the 'Omniset' software utility version 7.3 or above.

Omniset is a Windows98/NT/2000/XP compatible software package designed to configure a wide range of Omniflex products, including the Teleterm Teleterm M2.

Omniset is available in two versions:

The standard Omniset software is on the CD supplied with the Teleterm M2 RTU.

Omniset may also be downloaded for free from the Omniflex web site www.omniflex.com.

Omniset allows the Teleterm M2 to be configured through the serial port on the front of the unit.

The ISaGRAF Workbench software is used for more advanced programming of the C236xC Teleterm M2.

3.2 Incompatibility with Previous Versions of Omniset

3.2.1 Versions of Omniset prior to 7.3

The Teleterm M2 is only compatible with Omniset or Omniset PRO Version 7.3 onwards. If you have a previous version of Omniset installed on your computer, then you need to upgrade to the latest version.

You can check which version of Omniset you have installed by opening Omniset and then selecting the "Help>About..." menu item.

3.3 Installing Omniset from the CD supplied

Omniset is Windows98/NT/2000/XP compatible, and requires access to an RS232 port on your Windows computer.

If your computer does not have a serial port available for use with Omniset, then inexpensive USB-to-Serial Converter modules are readily available that can be used with Omniset.

To install Omniset from the CD supplied, follow these steps:

- 1. Insert the CD into the CD drive of your computer. The Omniset installation should start automatically. If it does not, then, using Windows Explorer, navigate on the CD drive to the 'Omniset' directory and double click the file 'setup.exe'.
- 2. Follow the prompts on the screen to complete the installation.
- 3. Select the COM port that you wish to use with Omniset by selecting 'COM Port' on the Data menu.
- 4. Omniset uses "templates" to customise its appearance to suit the product being configured. Omniset is supplied with a complete library of templates for all Omniflex products, including the Teleterm Teleterm M2. This library is frequently being updated with new products and enhancements. If your computer is connected to the Internet, you can easily check for and download the latest template library by selecting "Update Template Library from Web..." on the Omniset File menu. Follow

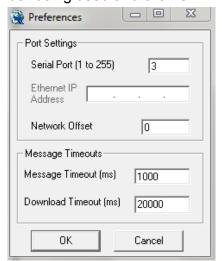


the prompts to update your template library to the latest version. If you installed Omniset from the CD supplied with your Teleterm M2, and you do not have access to the Internet then do not worry. You will already have the template necessary to configure the Teleterm Teleterm M2 (although it may not be the latest version available).

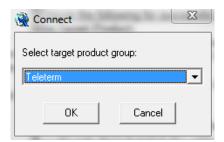
3.4 Connecting Omniset to the Teleterm M2 for first time

To setup the Teleterm M2 using Omniset, follow this procedure:

- Plug the programming cable supplied into the Programming Port on the front of the Teleterm M2 (the RJ11 socket, marked S2) and plug the other end into a serial port on your computer.
- Ensure that the Omniset software utility is running on your computer.
- To set the correct communications port on Omniset, click Options->Port Settings and enter the COM port number being used and click OK:

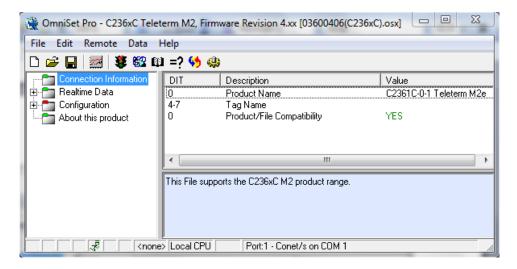


- Once this is set, Omniset, click File->Connect.
- Select the 'Teleterm' Product Group if prompted, and press OK:



If successfully connected, you should see the following screen in Omniset





Check that the Product Name is correct for the version of Teleterm M2 connected and that the Product/File Compatibility is 'Yes'. Note that the Product Name must match the product you are connected to and may be different to what is indicated above.

Make sure that the Sync button is present in the Status bar at the bottom of the Omniset window. This indicates that Omniset is in Sync mode, and that the data visible in Omniset is synchronised with the Teleterm M2 connected. In this Sync mode, any changes that you make in Omniset will automatically be written to the Teleterm M2. If Sync mode is NOT enabled, then changes you make to the configuration will NOT be written automatically to the Teleterm M2. You can write these values manually to the Teleterm M2 by selecting "Write Current Group" or "Write All Groups" from the "Data" menu.

You are now ready to view or change any of the parameters in the Teleterm M2.

3.5 Overview of the Teleterm M2 Configuration Template

The pane on the left of the Omniset window shows a list of Groups of Items to be viewed or changed, arranged in Folders. Select a Group in the group pane on the left, to see the contents of the individual Items for that Group in the item pane on the right.

By selecting either a Group, or an Item, Help information will be displayed for that Group or Item in the Help pane below the Item pane at the bottom of the Omniset window.

See the Omniset Help for a more detailed description of the operation of Omniset.

There are two important Groups in the left group pane:

The Real-Time Data Group contains the current status of all data items in the Teleterm M2. Select one of the Real-Time Data Groups to see the current data in the Teleterm M2.

The Configuration Group contains all the Items that can be configured in a Teleterm M2.

The value of an Item in the right hand pane can be changed in a number of ways:

- 1. Double-click the Item or
- 2. Right Click the Item and select "New Value..." from the options provided.

Enter the new value in the dialogue box and then press Enter or the 'OK' button.



Once you have completed the configuration of your Teleterm M2, you should save your configuration to your hard drive, so you have a backup of the configuration.

Remember that if your Omniset is not synchronised to your target Teleterm M2 when you make any changes in Omniset, these changes will not be written to the Teleterm M2 until you press the "Write" or "Write All" button.

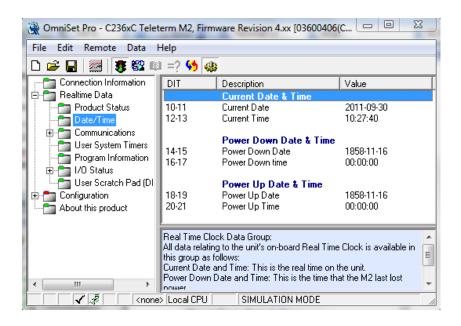
3.6 Quick Configuration

This procedure is recommended to check the Teleterm M2 operation for the first time. This provides the minimum amount of configuration necessary to achieve a simple functional test. This will give you a good starting point for further customisation to suit your specific application.

3.6.1 Set the Real-time Clock

The Real Time Clock Data Group shows the current date and time in the Teleterm M2, the time and date of the last power down, and the time and date of the last power up.

To set the real-time clock, write the current time and date to the relevant Data Items in this Data Group. The clock will run immediately from this new time when it is written to the Teleterm M2. To change a data item, double the Item, or right click and select "New Value...".



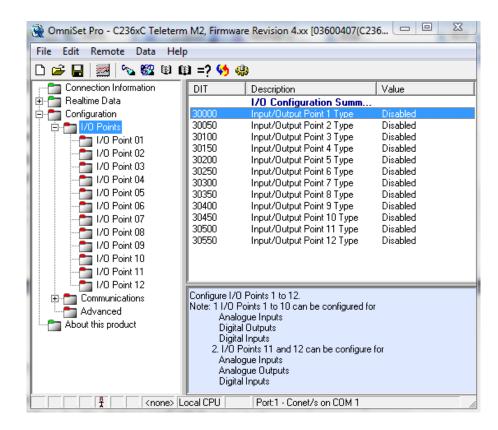
Note that it is not necessary to set the Power Down and Power Up times, these will be set automatically by the unit once the time has been set and power cycled to the unit.

3.6.2 Set the I/O Points to the type required

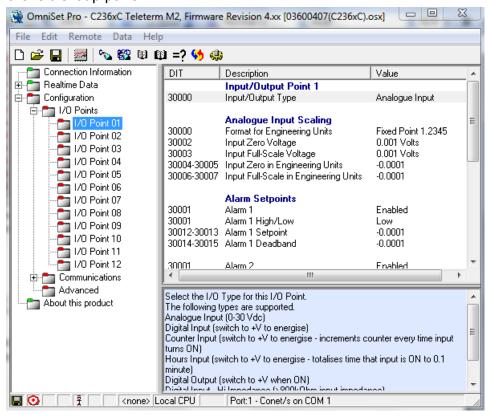
The default setting as shipped from the factory is with all I/O points set as disabled. Each I/O Point can be set according to your requirements by selecting the I/O Points Group and then double-clicking each I/O Point in turn.

This group gives a summary of each Input setting.





For detailed configuration of each Input to suite your application, select the actual I/O Point in the left Group pane.



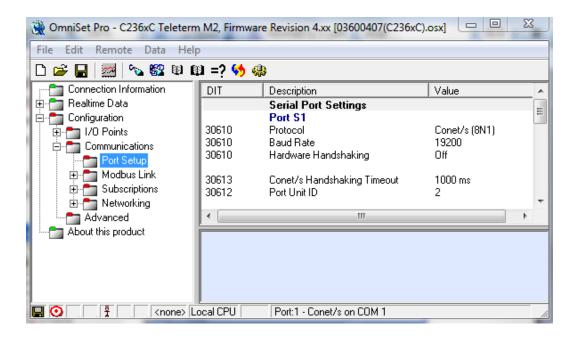


3.7 Configuring the Serial Port S1

The serial port (S1) on the Teleterm M2 comes equipped with four protocol options:

- 1. Modbus Master (ASCII and RTU)
- 2. Modbus Slave (ASCII and RTU)
- 3. Conet/s protocol.
- 4. User Protocol (Requires an installed user program to access the serial port)

The required protocol including any address selection is made in the Configuration>Communications>Port Setup" Group.



3.8 Configuring the Conet/c Network Port (available on the Teleterm M2C C236xC-21-x only.)

The Conet/c Port selection switch is located on the top edge of the M2 RTU along side the Port 2 Conet Network connector. Use this switch to configure the Node address of the RTU on the Conet network and the desired CONET baud-rate (Normal or Slow).



Communications Protocol	Conet Address switch setting
Conet (Normal mode): Baud rate: 62,500 baud	Switches 1-7: Conet ID (Set in binary Switch 1 = LSB Switch 7 = MSB) Switch 8: Baud Rate Switch 8 OFF = 62.5 kBaud [Switch shown set to Address 2, Normal baud rate]
Conet (Slow mode): Baud rate: 7,800 baud	Switches 1-7: Conet ID Switch 8: Baud Switch 8 ON = 7.8 kBaud [Switch shown set to Address 2, Slow baud rate]

Table 3-1: Conet Port Address switch settings on the M2C RTU)

Each node on the Conet/c network should be allocated a unique address in sequence, starting at 1. While a Conet/c network will operate reliably with missing node addresses, best performance of the network will be achieved with all operating nodes having consecutive addresses.

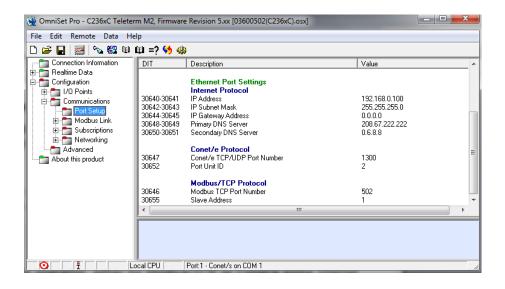
All Conet nodes in a network must be set to the same baud rate.

Please refer to the Conet Installation Guide and Conet Protocol Datasheet for more information on the CONET network.

3.9 Configuring the Ethernet Port (Teleterm M2e C2361C range only)

The Ethernet port of the C2361C M2e Teleterm range supports both Modbus/TCP (Master and Slave) as well as Conet/e (for both TCP and UDP). Conet/e is a proprietary protocol from Omniflex.

Modbus/TCP, being an open standard protocol, allows M2e units to be easily connected to third party devices or SCADA systems easily.





To setup the Ethernet port for operation, either for Modbus/TCP or Conet/e some Internet Protocol settings are required. These settings need to be supplied by your network administrator if you are unfamiliar with what these settings should be:

Internet Protocol Settings:

IP Address: - This is the general Internet Protocol address given to the unit. It must be a unique address on the Local Area Network (LAN) that the M2e is part of. The default setting is 192.168.0.100.

IP Subnet Mask: The subnet mask for the (LAN) is configured here. This is the same for all network devices on the LAN.

IP Gateway Address: In the event the M2e is part of a Wide Area Network (WAN) and is to be accessed from a device on a different LAN, then the IP address of the IP Gateway, that connects to the WAN must be configured here.

Primary and Seconday DNS Servers: The M2e supports DNS lookup in certain applications where the M2e is deployed for access over the Internet. In this case the DNS server addresses must be configured to allow the use of Domain Names. The default settings of "208.67.222.222" and "8.8.8.8" are usually adequate and don't require to be changed.

Conet/e Protocol Settings:

Conet/e TCP/UDP Port Number: This is the IP port number used by Conet/e as a default (i.e. 1300). This does not normally require to be changed. In the event that this IP Port is being used by other devices on the network, then it can be changed to another number in the unused block of IP Port Numbers i.e. 49152-65535. Note that all communicating units must use the same IP Port number.

Port Unit ID: Each node on the Conet/e network also has a Unit ID over and above the IP address. This is necessary to support Conet Subnet Routing and must be set even if Conet Subnet Routing is not to be used.

Modbus/TCP Protocol Settings:

Modbus TCP Port Number: This is the IP port number used by Modbus TCP as per the Modbus TCP standard (i.e. 502). This does not normally require to be changed. In the event that this IP Port is being used by other devices on the network, then it can be changed to another number in the unused block of IP Port Numbers i.e. 49152-65535. Note that all communicating units must use the same IP Port number.

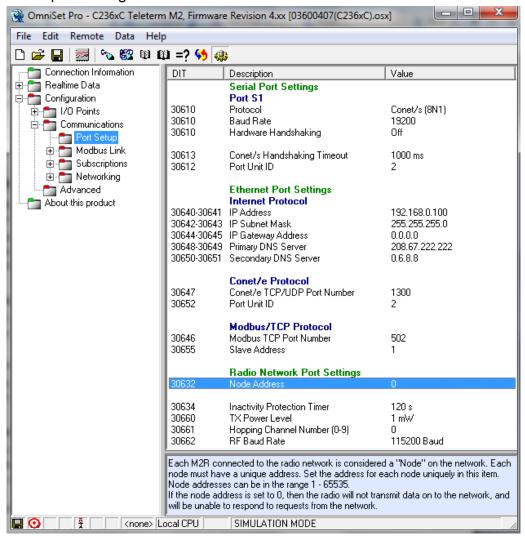
Slave Address: Each node acting as a Modbus/TCP Slave on the network must be configured with a Slave Address over and above the IP address. This is necessary to support Conet Subnet Routing and must be set even if Conet Subnet Routing is not to be used.



3.10 Configuring the Radio Network Port (Teleterm M2R C236xC-34-x only.)

M2R units use the Conet/r Protocol which is a full peer-to-peer radio network that allows the system designer to take advantage of flexible network topologies.

The following parameters need to be configured in every node in the Conet/r network. These parameters can be found in the Omniset "Configuration>Communications> Port Setup" group. Look for the "Radio Network Port Settings" title to locate the specific Radio port settings.



3.10.1 Configuring the Radio Network Node Address

Each M2R connected to the radio network is considered a "Node" on the network. Each node must have a unique address. Set the address for each node uniquely in this item.

Conet/r Protocol makes use of a powerful networking feature known as "Conet Subnet Routing" which is a networking architecture that allows an entire intranet of networks to interconnect and communicate. It also integrates radio repeating requirements.

The network is therefore segmented into smaller localised networks called subnets.

Up to 30 Subnets can be supported with up to 999 nodes per subnet.



The subnet in which a node exists is implied in the Node address of the unit by multiplying the subnet by 1000 and adding it to the Node number. Thus a node identified as Node 1 in subnet 1 will have a Node address of 1001.

It is recommended practice, that for simple networks of a single subnet, that a subnet of 1 be used so radio nodes can be addressed as Node 1001, 1002, 1003 etc...

Should additional subnet be required for repeating purposes or perhaps access from a SCADA system, then the application note: "Conet Subnet Routing" must be referred to for more details on how to implement such a system.

If the node address is set to 0, then the radio will not transmit data on to the network, and will be unable to respond to requests from the network.

3.10.2 Configuring the Inactivity Protection Timer

This timer is used to reset the radio channel when an unacceptable length of time has elapsed without radio communications. In unusual network conditions it is possible for the radio network to enter a "deadlock" condition, where radio communications is prevented. This protection timer is used to prevent this extreme condition from causing permanent loss of communications.

Set this timer to longer than you expect the network to ever be quiet. If this timer times out without network activity, then the M2 will assume that a deadlock condition has occurred, and will reset the radio channel to allow communications to resume.

3.10.3 Configuring the Hopping Sequence Number

The Conet/r network uses a Frequency Hopping Spread Spectrum (FHSS) to improve noise immunity and to allow multiple networks to exist within range of each other.

FHSS is a technique where the transmitting node transmits for short time on one frequency and then hops to another frequency to continue transmission, and so on through a range of frequencies in a particular order. The frequencies are used in a predefined pseudo-random sequence that both the transmitter and receiver know. Receiving nodes listen in order on each of these frequencies to receive the entire message.

Because the system transmits on a number of frequencies, the communication is more reliable and resistant to interference than a a system operating on a single frequency.

By varying the hopping sequence, different radio networks can coexist within the same geographic area.

The M2R can be set with one of 7 Hopping Sequences (0-6). All nodes on a single network must have the same Hopping Sequence Number.

Note that this applies to the C236xC-31 and C236xC-34 Models only. The C236xC-33 model (for 868MHz systems) does not support multi-channel hopping sequences.

3.11 Other Configuration Settings

There are a number of other settings that can be made in Omniset to fully configure your Teleterm M2. The settings for your particular M2 RTU will vary dependent upon the model. There is an Omniset Template customised for each version of M2 RTU.



Browse through all of the Configuration Groups in Omniset. The Help pane in Omniset will explain each of these additional settings.



4. The Data Interchange Table explained

4.1 DIT Table Layout

All data exchange with the M2 RTU is done via the "Data Interchange Table" (DIT). Any exchange of data between functions in the M2 RTU and/or with the outside world takes place through this DIT.

The Data Interchange Table (DIT) in the M2 RTU is used for reading and writing all configuration and dynamic data in the M2.

The DIT is an array of 16 bit registers accessible from any function or communications port in the M2 RTU – including Modbus. Even the Omniset configuration template interfaces to the M2 RTU through the DIT.

Each data register in the DIT has a data address on the range 0 to 65535. Not all addresses are accessible.

Any of these registers may be accessed through any of the network ports, allowing remote I/O systems to be implemented "out-of-the-box" without any programming required.

I/O status is also accessed through this interface and the unit automatically updates I/O status as it is read and written to and from the DIT.

In addition to I/O status and configuration requirements, the DIT is also the place where User will place user specific data such as Modbus Query status data or User Program data.

The DIT has two main sections, namely a Dynamic Data area and a Static Data area.

The Dynamic Data area is dedicated to status indication that is refreshed on an ongoing basis while the unit is powered. No values are retained during power fail.

The Static Data area is a non-volatile section of the DIT that retains settings during power fail. This area is where the M2 RTU configuration is stored.

The DIT has a predefined layout that includes these user areas that is summarised as follows:

Data Interchan	Data Interchange Table (DIT) Layout for the Teleterm M2 C236xC Series		
Dynamic DIT: from 0 to 29999 – Volatile memory area			
DIT Register	Range	Description	
0 – 499	500	Status registers reserved for use by the M2 firmware. This area includes status indicators such as Program status, network status, I/O etc	
500 -19999	19500	Volatile User Scratch pad. This is an open area of registers available for application requirements whether by ISaGRAF program, Modbus query data or Subscription information. Values are reset to zero on power cycle.	
20000 – 29999	10000	Not available	
Static DIT: from 0 to 59999 – Non-Volatile memory area			



DIT Register	Range	Description
30000 - 39999	10000	Configuration registers reserved for the M2 firmware. Configuration of all the built-in functions of the unit is stored here.
40000 – 46999	7000	Non-volatile User Scratch pad. Available to the user for non-volatile storage of user specific data. Note that frequently changing values should not be stored here as this may result in non-volatile memory failure.
47000 – 59999	13000	Not available

For specific details, please refer to the Omniset template pertaining to the specific model being used.

4.2 DIT I/O Map

All inputs and outputs are read/written through registers in the DIT. The following table gives a summary of the more popularly used registers for I/O access. The current template file for your version of firmware should be used as a reference for any other register locations required.

DIT Register	Range	Description
250	1	Digital Inputs Packed as 1 bit per input – Bits 0-11 for Inputs 1 – 12. Bits 12 -15 will always be 0.
260	1	Digital Outputs Packed as 1 bit per output – Bits 0-9 for outputs 1 – 10. Bits 12 -15 will be ignored
270	1	Analogue Input 1 voltage (in millivolts)
271	1	Analogue Input 2 voltage (in millivolts)
272	1	Analogue Input 3 voltage (in millivolts)
273	1	Analogue Input 4 voltage (in millivolts)
274	1	Analogue Input 5 voltage (in millivolts)
275	1	Analogue Input 6 voltage (in millivolts)
276	1	Analogue Input 7 voltage (in millivolts)
277	1	Analogue Input 8 voltage (in millivolts)
278	1	Analogue Input 9 voltage (in millivolts)
279	1	Analogue Input 10 voltage (in millivolts)
280	1	Analogue Input 11 voltage (in millivolts)
281	1	Analogue Input 12 voltage (in millivolts)
340-1	2	Analogue Output 11 Current (depends on user scaling)
342-3	2	Analogue Output 12 Current (depends on use scaling)



5. Modbus and the Teleterm M2

5.1 Overview

A unique and powerful feature of the Teleterm M2 is its ability to read data from any device equipped with a Modbus port.

Examples of equipment that can be interrogated for data are instruments such as PLC's, SCADA packages, on-line analysers, flow meters etc.

Modbus is the most popular standard for the exchange of data between industrial instrumentation today. Modbus is a well established reliable standard that is easy to use.

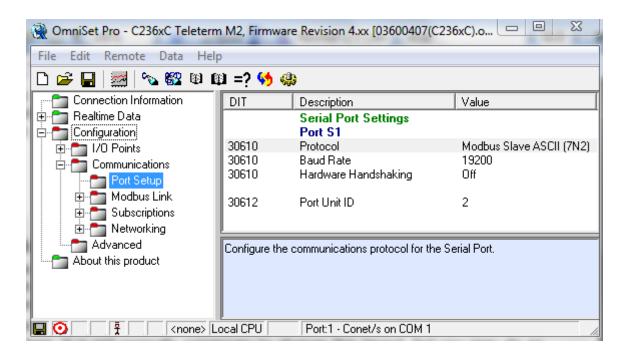
Modbus is a serial multi-drop Master/Slave protocol. This means that you can connect one or more Slave devices to a Master device over a serial communication link. If only one Slave device is being used, and the distance between the Master and Slave devices is less than 15m, then the simpler more popular RS232 electrical standard can be used. If two or more Slaves are to be connected to the Master Device, or the distance between the devices is greater than 15m, then the RS485 electrical standard must be used.

There are no internal settings in the Teleterm M2 for selecting RS232 or RS485. All that is required is to wire the appropriate pins of the serial connector for the chosen standard.

5.2 Modbus Slave

5.2.1 Selecting the Slave Protocol Details

Setting up Modbus Slave protocol requires configuration of the serial port in the "Configuration>Communications>Port Setup" group, including ASCII and RTU mode, Baud Rate, Parity, number of Data bits and Stop bits etc.

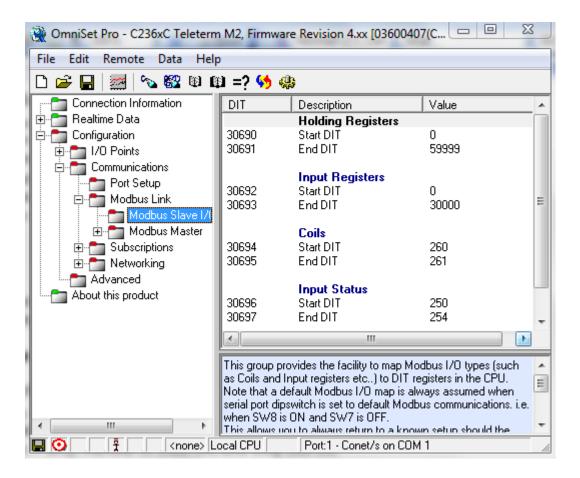




5.2.2 Modbus Data Register Mapping

The Modus protocol in the Teleterm M2 supports the reading and writing of a number of different types of data: Digital Status Inputs, Coil Outputs, Input Registers and Holding Registers.

These Modbus Data types are mapped to specific areas of the Teleterm M2's Scratch Pad Registers. It is not normally necessary to change this layout, but you may do so for specific applications. The default settings are as follows:



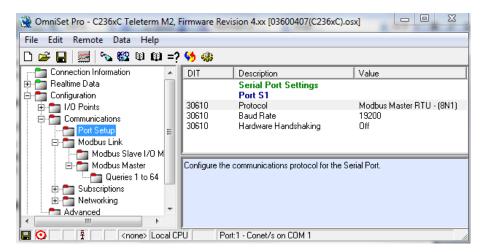
The most efficient data type to use is Holding Register Read (Modbus Function 3) and Holding Register Write (Modbus Function 16).

5.3 Modbus Master

5.3.1 Selecting the Master Protocol Details

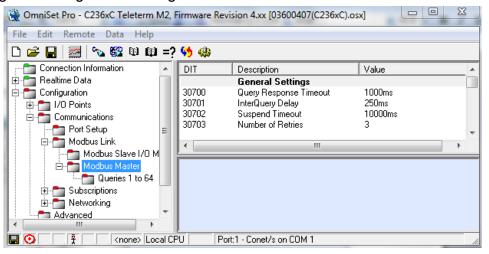
Setting up Modbus Master protocol requires configuration of the serial port in the "Configuration/Communications/Serial Port" group, including ASCII and RTU mode, Baud Rate, Parity, number of Data bits and Stop bits etc.





5.3.2 Modbus Master General Settings

In order to control the manner in which Modbus queries are executed, it is necessary to configure some general settings.



Query Response Timeout: This is the time period the Modbus Master will wait to receive a response to a Modbus Query just sent. If the reply is not received within the timeout period then the query is considered failed and the query will be sent again for as many retries are configured or until a reply is received.

Interquery Delay: This delay is inserted in between each query from the Modbus Master regardless of whether a query is due to run or not. Its purpose is to regulate the flow of packets to multiple devices on the multidropped network. This Delay override the cyclic timer settings of a query such that if a query is configured for 1 second poll rate (i.e. Cyclic timer is set to 1 second) but the interquery delay is set to 3 seconds, then the fastest that query will poll the slave unit is one poll every 3 seconds.

Suspend Timeout: In the event that a query to a Modbus Slave unit fails (i.e. no reply after the retries have been exhausted) the Modbus Master will suspend that query and all other queries configured for that Modbus Slave for the duration of the suspend timeout. This allows all other queries to other operational units to resume without



interruption while a unit is offline. The suspension is lifted after the timeout to see if that unit has come back online.

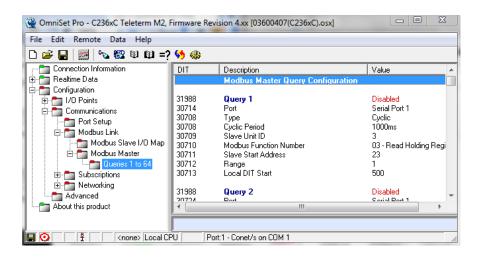
Number of Retries: This configures how many times the Modbus Master will retry the transmission of a Modbus query if the first attempts are unsuccessful. Once all the retries have been exhausted, with no successful reply, the query is suspended from the polling sequence for the duration of the suspend timeout.

5.3.3 Query Blocks

In order to use the Modbus Master facility in the Teleterm M2 to get data from another Modbus Slave, "Query Blocks" have to be configured that tell the Teleterm M2 where to get the data from which Slave, where in the Teleterm M2 to place the data, and which Modbus Function to use to acquire the data.

C236xC M2s with Firmware Version 4.xx support up to 64 Query Blocks.

C236xC M2s with Firmware Version 5.xx support up to 128 Query Blocks.



In the example shown above for Query 1, each data item has the following meaning:

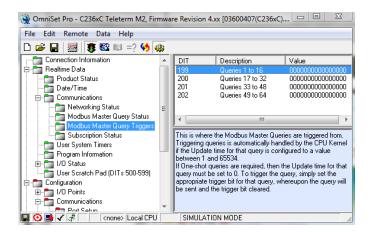
Port: Select the communications port that Modbus Master will communicate with.

Type: Queries can be configured to run in either Cyclic or One-shot mode.

Cyclic means that the query will repeat on a timed cycle as set by the Cyclic Period.

One-shot queries are queries that are run on manually trigger, single or "one-shot" basis. One-shot queries are triggered using the Modbus Master Query Trigger group as shown below.





Slave Unit ID: This is the Modbus Address of the Slave device to be polled.

Modbus Function Number: There are number of types of messages called "functions" that the Modbus protocol supports. Function 3 for reading general purpose Holding Registers is the most commonly used for this purpose because it is the most efficient for reading larger amounts of data.

Function	Description	
1	Read Coil Status	
2	Read Input Status	
3	Read Multiple Holding Registers	
4	Read Multiple Input Registers	
5	Write Single Coil	
6	Write Single Holding Register	
15	Write Multiple Coils	
16	Write Multiple Holding Registers	

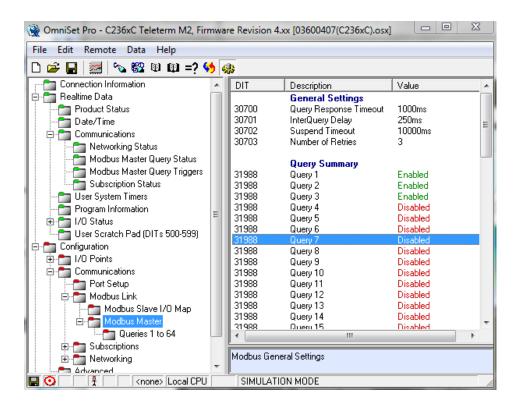
Slave Start Address: This is the address of the first Holding Register to be read from the Slave device.

Range: This is the number of Holding registers to be read from the Slave device.

Local DIT Start: This is the starting address of the local Register in the Teleterm M2 where the data will be written. The registers in the range 350 to 399 are reserved for this purpose in the Teleterm M2.

Once Queries are configured, they must then be enabled. This applies to both cyclic and one-shot queries. The Query Summany group is a convenient group to enable and disable queries:







6. The Subscription Service Explained

6.1 Introduction to Subscriptions

Central to many applications involving communications across networks is the need to replicate data between nodes on the network.

Examples include a SCADA system acquiring data from remote telemetry units in the field; or a point-to-point telemetry application, where inputs are transmitted from one location to outputs at another location.

In all these cases, the traditional method is for a controlling master node to poll the slave nodes regularly for data in case something has changed. This crude method is an inefficient use of the limited network bandwidth, and is inherently slow in typical and worst case update times. It also limits the number of master nodes in the system to one, and makes the system update times very slow where many outstations are involved.

The Teleterm M2 provides a far superior mechanism to accomplish this commonly used function through its Subscription Service. The subscription Service runs on all Conet/c (industrial LAN), Conet/r (FHSS radio) and Conet/e (Ethernet) networks, and is supported on all Omniflex products supporting these network types. This allows the M2 RTU to be used as remote I/O for other Omniflex equipment such as the Maxiflex Process Automation Controller Suite of products, or to be interconnected in a unified data environment.

6.2 How Subscriptions Work

The Subscription Service operates as follows:

The node requiring the data (the receiver) sets up a subscription with the node that has the data (the sender), very much like you would subscribe to a magazine through your newsagent. You establish a magazine subscription by telling the newsagent which magazine you want, your home address, and how often you want it, and then the newsagent takes the responsibility to send you the magazine whenever a new issue becomes available.

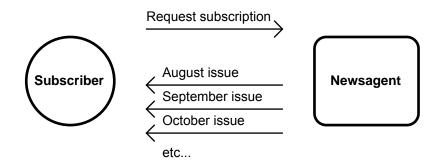


Figure 6.1 The Magazine Subscription Analogy.

In the same way, the M2's Subscription Service allows the M2 (acting as a node on the network) to subscribe to a range of DIT registers on a remote node.

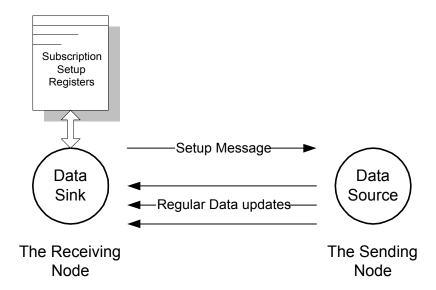


The remote node will then send the data at an agreed time interval, plus, if required, when the data changes state. The receiving node expects these regular updates, and will flag an error if the subscribed data is interrupted for any reason.

6.3 Setting up subscriptions

Just like the magazine subscription, the receiving M2 is responsible for setting up and maintaining subscriptions with other nodes to replicate data across the network. The advantages of using subscriptions over regular polling mechanisms are as follows:

- 1. Only one message is required on the network for a data update as opposed to two in a Request/Reply polling method. This reduces network overhead allowing more data throughput on the network.
- 2. The regular data updates can be much slower than the response time required for the system by using change-of-state detection. The Source node will send data immediately there is a change of state, providing the optimum system response, without the need to have a fast regular update time. This reduces network overhead allowing more/faster data throughput on the network when something does change.
- 3. On peer-to-peer networks multiple subscriptions can be configured between nodes in different directions, each of which would operate independently of any other. This provides far more flexibility than typical Poll/Response Master/Slave methods.



The node acting as a data "producer" (the sending node) requires no user configuration to participate in a subscription contract with another node. The node acting as data "consumer" (the receiving node) is configured by the user for the required data. The "consumer" node then automatically manages the subscription including sending the requests to the data source, and managing errors in the process.

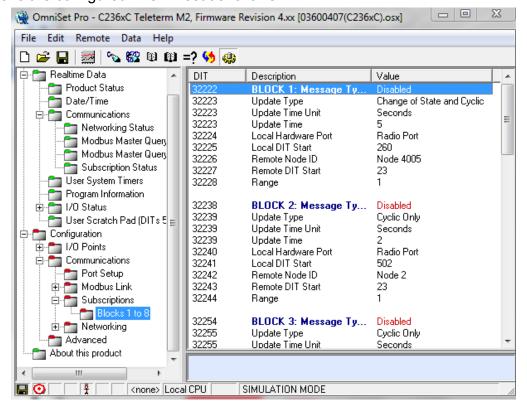


The following table shows the information required to configure a subscription:

ITEM	DESCRIPTION	VALID RANGE
Change-of-State Required	This sets whether the subscription data block will be sent when any data in the block changes.	Yes/No
Update time	This is the time between regular updates of data that will be sent whether the data has changed or not.	1 – 63 seconds, 1-63 minutes
Communications Port	This is the Network Port in this, the receiving node, to which the network containing the remote (source) node is connected.	Refer to the relevant product template file for network ports available on specific product suitable for subscriptions.
Destination DIT Start Address	This is the first DIT register address where the data will be written in this receiving node.	0 – 65535
Source Node Address	This is the node address of the sending or source node from where the required data originates. This can be expressed as a local network address plus the local slot and port to which the network is connected, or it can be expressed as a global network address if network routing is configured in the CPU.	0-65535 on Conet/r 0-126 on Conet/c (local) 128-254 on Conet/c (global)
Source DIT Start Address	This is the first DIT register address of the block of registers to be sent from the source node.	0 – 65535
Data Range	This is the number of 16 bit DIT registers that will be transferred in the subscription.	1 – 120

Table 6-1 Subscription Configuration Information

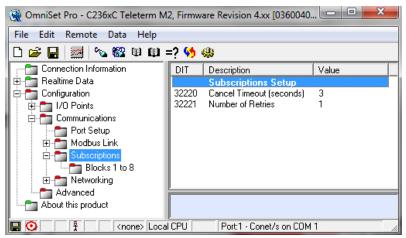
Subscriptions are configured in Omniset as follows:



When subscription configuration is changed, messages to are sent to the sender of the data to cancel the subscription to ensure superfluous data is not transmitted on the network. These are



referred to as cancellation messages. In most cases these parameters are not required to be altered, but depending on atypical network considerations, it may be necessary to alter these settings as follows:



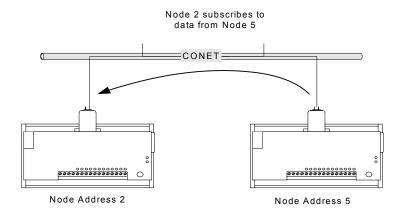
6.4 Number of subscriptions allowed

There is a limit to the number of subscriptions that a Teleterm M2 RTU can receive, and a limit to the number of subscriptions that it can send. The M2 RTU can be configured to receive subscriptions from a maximum of 16 other nodes and can send subscriptions to a maximum of 8 other receiving nodes.

In other words each M2 RTU can act as data receiver for 16 subscriptions, and data sender for up to 8 subscriptions simultaneously.

6.5 Subscription Application Example

Refer to the diagram of a simple network below:



Remote node 5 on the CONET network has digital input information in DIT register 250. Node 2 needs to monitor these digital inputs and copy the status to its digital outputs. A regular update time of every 10s is quite satisfactory to determine that the remote system is still connected and functioning if nothing changes, but the data should be sent immediately if any of the digital inputs changes state.

Node 2 is the Destination node (it sets up the subscription and receives the data). Node 5 is the sending node, and requires no user configuration to participate in the subscription process.



Fill in the following data into one of the eight subscription blocks in the Subscription Table in the M2 of Node 2 to configure this function:

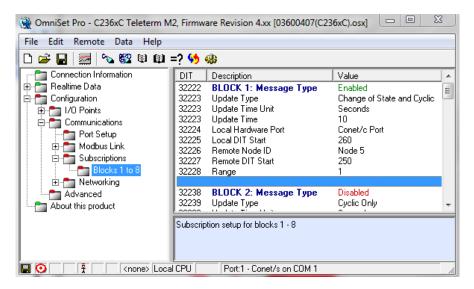


Table 6-2 Subscription Block Data Example

When configured, Node 2 automatically requests a subscription with the data from Node 5 on the Conet network.

Node 5 undertakes to send the contents of its own DIT register 250 over the network to node 2 whenever any of the bits change, or every 10s if no change occurs in that time. The information will be placed in node 2's DIT register 260 – the digital output status register.

Node 2 can monitor the status of the subscription by monitoring the relevant bit in the Subscription Status DIT register. If this bit is clear then the subscription is operating successfully. If this bit is set, then the subscription has failed and received data is not valid, or the subscription has not been correctly set.

Be sure to configure the I/O Points for Node 5 as digital inputs and the I/O Points for Node 2 as digital outputs.

A few seconds after the subscription has been configured, communications will commence between the nodes as evident from the Tx and Rx LEDs for the Conet/c port flashing. Energising inputs on Node 5 will result in the corresponding output on Node 2 being energised.



7. Conet Subnet Routing

7.1 Introduction

The Teleterm range of RTU's is equipped with **Conet** networking capability. **Conet** is the peer-to-peer networking technology used in many Omniflex products to implement powerful features such as remote programming and data subscriptions.

Conet networks can operate over various physical media such as existing plant cabling, Ethernet, and various radio carrier networks. The following table lists the available Conet physical media supported:

Conet Network	Physical Medium	Comment
Conet/c	Twisted pair cables	This is the original rugged Conet cable network that operates over just about any grade twisted pair cable up to 10km in some cases.
Conet/s	RS232E	This is a point-to-point network used commonly for programming Omniflex products.
Conet/e	Ethernet	Allows peer-to-peer communication over conventional Ethernet networks.
Conet/r	Short range wireless This is actually a suite of radio network depending upon the radio frequency operation. Different versions of Consavailable in different countries dependent upon the frequency bands allowed:	
		Conet/r1 – 2.4GHz (suitable for most countries)
		Conet/r3 – 868MHz FSK (suitable for most European countries)
		Conet/r4 – 920MHz FHSS (suitable for USA, Australia and New Zealand)

Many of the Teleterm M2 products also have the capability to communicate across different Conet networks – for example the ability to communicate through the serial or Ethernet port of an M2R RTU directly over the radio network with remote M2R RTU's on the network.

For the Teleterm M2R radio RTU's this also includes the ability act as a repeater to extend the range of radio networks when line of sight is impossible to achieve.

The capability also exists in the Teleterm M2 RTU's to convert between the supported Open protocols and the Conet networks, allowing you to communicate for example with remote RTU's over the radio network using the Modbus/TCP protocol, as if those remote RTU's are on the Modbus network.

These capabilities are collectively called "Conet Subnet Routing".



7.2 Conet Subnet Routing Concepts

7.2.1 Nodes

A "node" is the term used to describe the device connected to a Conet network. If there are five devices connected to a network, then that network is said to have 5 nodes.

7.2.2 Node Addressing

Each node on a Conet network is given a unique address called an "ID". These addresses are up to 16 bits in size giving a theoretical address range of 0 to 65535.

If a device has got more than one communication port, then each port can be a node on a different network, and will have its own "node address" or "node ID".

7.2.3 Subnets

The 16 bit address range in Conet networking is segmented into smaller networks called subnets. The subnet is automatically implied from the Conet address.

Up to 30 subnets are supported. There can up to 999 nodes (addresses) per subnet as follows:

Address Range	Subnet	Comment	
1-999	0	Reserved for Conet/c as a subnet	
1001-1999	1	All subnet addresses should start at 1001	
2001-2999	2	Subnet 2 addresses	
3001-3999	3	Subnet 3 addresses	
etc.			
30001-30999	30	Subnet 30 adresses	

The 'thousands' in the Conet address implies the subnet number for that address. A node that is part of a Conet intranet is addressed by combining the Subnet number of the subnet the node finds itself in, with the node number of the node in the subnet.

e.g. Node number 3 in subnet 5 is addressed as 5003. This forms the identity of a node in a Conet network.

Subnet 0 is reserved for legacy products that don't implement Conet Subnet Routing. Therefore we typically start numbering subnets from 1, and therefore Conet subnet addresses from 1001.

7.2.4 A Conet Intranet

A collection of Conet subnets that are configured to operate together using Conet Subnet Routing is called a **Conet Intranet**.

Any node on a Conet intranet is able to communicate with any other node anywhere else on the Conet intranet using "subnet routing". This includes radio repeating when the radio nodes are on different Conet subnets.



7.3 Conet Subnet Routing Examples

The best way to explain Conet Subnet Routing is by way of example. The following examples progressively introduce the different concepts of Conet Subnet Routing.

These examples assume that you are familiar with the Omniset Configuration Software and how to configure Teleterm M2's using this software tool. For further information see Section 3 of this Manual.

7.3.1 Example 1 – Simple point-to-point radio network using subscriptions

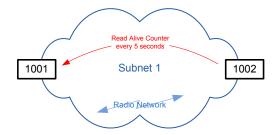
This example describes a simple point to point radio system where one radio copies data from the other radio using subscriptions. In this example we will be reading the alive counter of one M2R radio node periodically into another M2R radio node.

7.3.1.1. STEP 1 – Sketch Your Network

The best way of designing your system is by starting with a simple sketch of the system and allocating the subnets and node addresses on your sketch. This assists in visualising your network, and you will find this invaluable in later troubleshooting on site.

This system consists of two Teleterm M2R's on the same radio Subnet. We allocate the first available Subnet number (1). This gives allowable addresses in this subnet in the range 1001 to 1999.

Allocate Conet ID's for each node in the subnet. In this case we allocated Conet ID's 1001 and 1002.



7.3.1.2. STEP 2 - Program the Radio Node Address 1002 on the second M2R Under "Communications>Port Setup" in Omniset:

	Radio Network Port Settings	
30632	Node Address	1002
30635	Conet Routing Subnet Start	0
30636	Conet Routing Subnet End	0
30634	Inactivity Protection Timer	120 s
30660	TX Power Level	1 mW
30661	Hopping Channel Number (0-9)	0
30662	RF Baud Rate	115200 Baud

"Conet Subnet Routing Start" and "Conet Subnet Routing Stop" values can be left at 0 in this case because we are not doing subnet routing on the radio port.



7.3.1.3. STEP 3 – Program the Radio Node Address 1001 on the first M2R Under "Communications >Port Setup" in Omniset:

	Radio Network Port Settings	
30632	Node Address	1001
30635	Conet Routing Subnet Start	0
30636	Conet Routing Subnet End	0
30634	Inactivity Protection Timer	120 s
30660	TX Power Level	1 mW
30661	Hopping Channel Number (0-9)	0
30662	RF Baud Rate	115200 Baud

"Conet Subnet Routing Start" and "Conet Subnet Routing Stop" values can be left at 0 in this case because we are not doing subnet routing on the radio port.

7.3.1.4. STEP 4 - Configure a subscription on the first M2R [1001] to retrieve the alive counter from the second M2R [1002]:

Under "Communications>Subscriptions>Blocks 1-8" in Omniset:

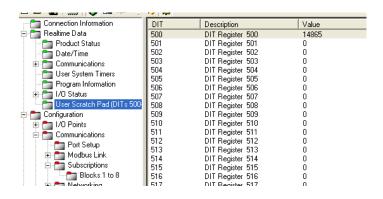
32222	BLOCK 1: Message Type	Enabled
	3 3.	
32223	Update Type	Cyclic Only
32223	Update Time Unit	Seconds
32223	Update Time	5
32224	Local Hardware Port	Radio Port
32225	Local DIT Start	500
32226	Remote Node ID	Node 1002
32227	Remote DIT Start	23
32228	Bange	1

7.3.1.5. Observe the Working Example

Every 5 seconds Node1002's alive counter (DIT 23) will be copied to Node 1001 (DIT 500).

Observe the TX LED flash on Node 1002 and the RX LED flash on Node 1001 every 5 seconds.

Check the Alive Counter value being written every 5 seconds to DIT register 500





Check the Subscription Status:

180	Subscription Blocks 1 to 8	1111111111111110
180	Subscription Block 1	Active
180	Subscription Block 2	Failed / Not configured
180	Subscription Block 3	Failed / Not configured
180	Subscription Block 4	Failed / Not configured
180	Subscription Block 5	Failed / Not configured
180	Subscription Block 6	Failed / Not configured
180	Subscription Block 7	Failed / Not configured
180	Subscription Block 8	Failed / Not configured

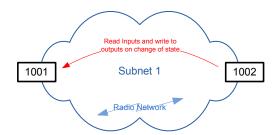
7.3.2 Example 2 – Simple point-to-point radio network using subscriptions with COS

This example is similar to Example 1, but this time we are going to read the digital Inputs from Node 1002 and write them to the outputs of Node 1001, using Change-Of-State subscriptions to improve system response time while reducing communications traffic.

7.3.2.1. STEP 1 – Sketch Your Network

This system consists of two Teleterm M2R's on the same radio Subnet. We allocate the first available Subnet number (1). This gives allowable addresses in this subnet in the range 1001 to 1999.

Allocate Conet ID's for each node in the subnet. In this case we allocated Conet ID's 1001 and 1002.



7.3.2.2. STEP 2 - Program the Radio Node Address 1002 on the second M2R Under "Communications >Port Setup" in Omniset:

	Radio Network Port Settings	
30632	Node Address	1002
30635	Conet Routing Subnet Start	0
30636	Conet Routing Subnet End	0
30634	Inactivity Protection Timer	120 s
30660	TX Power Level	1 mW
30661	Hopping Channel Number (0-9)	0
30662	RF Baud Rate	115200 Baud

"Conet Subnet Routing Start" and "Conet Subnet Routing Stop" values can be left at 0 in this case because we are not doing subnet routing on the radio port.



7.3.2.3. STEP 3 - Program the IO on the second M2R to be 12 Digital Inputs Under "Configuration>I/O Points" in Omniset:

DIT	Description	Value
	1/0 Configuration Summary	
30000	Input/Output Point 1 Type	Digital Input
30050	Input/Output Point 2 Type	Digital Input
30100	Input/Output Point 3 Type	Digital Input
30150	Input/Output Point 4 Type	Digital Input
30200	Input/Output Point 5 Type	Digital Input
30250	Input/Output Point 6 Type	Digital Input
30300	Input/Output Point 7 Type	Digital Input
30350	Input/Output Point 8 Type	Digital Input
30400	Input/Output Point 9 Type	Digital Input
30450	Input/Output Point 10 Type	Digital Input
30500	Input/Output Point 11 Type	Digital Input
30550	Input/Output Point 12 Type	Digital Input
I		

7.3.2.4. STEP 4 – Program the Radio Node Address 1001 on the first M2R Under "Communications >Port Setup" in Omniset:

	Radio Network Port Settings	
30632	Node Address	1001
30635	Conet Routing Subnet Start	0
30636	Conet Routing Subnet End	0
30634	Inactivity Protection Timer	120 s
30660	TX Power Level	1 mW
30661	Hopping Channel Number (0-9)	0
30662	RF Baud Rate	115200 Baud

"Conet Subnet Routing Start" and "Conet Subnet Routing Stop" values can be left at 0 in this case because we are not doing subnet routing on the radio port.

7.3.2.5. STEP 5 - Program the IO on the first M2R to be 10 Digital Outputs. (Note IO points 11 and 12 cannot be set to digital outputs)

Under "Configuration>I/O Points" in Omniset:

DIT	Description	Value
	1/0 Configuration Summary	
30000	Input/Output Point 1 Type	Digital Output
30050	Input/Output Point 2 Type	Digital Output
30100	Input/Output Point 3 Type	Digital Output
30150	Input/Output Point 4 Type	Digital Output
30200	Input/Output Point 5 Type	Digital Output
30250	Input/Output Point 6 Type	Digital Output
30300	Input/Output Point 7 Type	Digital Output
30350	Input/Output Point 8 Type	Digital Output
30400	Input/Output Point 9 Type	Digital Output
30450	Input/Output Point 10 Type	Digital Output
30500	Input/Output Point 11 Type	Digital Input
30550	Input/Output Point 12 Type	Digital Input
l		



7.3.2.6. STEP 6 - Configure a subscription on M2R [1001] to read the digital input register from M2R [1002] and write it to the outputs of M2R [1001].

Under "Communications>Subscriptions>Blocks 1-8" in Omniset:

DIT	Description	Value
32222	BLOCK 1: Message Type	Enabled
32223	Update Type	Change of State and Cyclic
32223	Update Time Unit	Seconds
32223	Update Time	5
32224	Local Hardware Port	Radio Port
32225	Local DIT Start	260
32226	Remote Node ID	Node 1002
32227	Remote DIT Start	250
32228	Range	1

In this example we are using Change of State Subscriptions, so that the change of any input is transmitted immediately to Node 1001, avoiding the up to 5 second delay if a cyclic only query were used.

7.3.2.7. Observe the working Example

Energise Input 1 on the second M2R. The input LED will light, and the transmit light will flash immediately.

Note the Receive light on the first M2R flash, and Output 1 LED will light and the output will energise.

Every 5 seconds Node1002 will send an update of the digital input status to Node 1001 to ensure that the IO stays in sync even when no changes are occurring.

Check Subscription Status: (under RealtimeData>Communications>Subscription Status)

180	Subscription Blocks 1 to 8	111111111111111
180	Subscription Block 1	Active
180	Subscription Block 2	Failed / Not configured
180	Subscription Block 3	Failed / Not configured
180	Subscription Block 4	Failed / Not configured
180	Subscription Block 5	Failed / Not configured
180	Subscription Block 6	Failed / Not configured
180	Subscription Block 7	Failed / Not configured
180	Subscription Block 8	Failed / Not configured



7.3.3 Example 3: Modbus/TCP Polling

In this example, we are going to poll both M2Rs using Modbus/TCP from a Windows PC running Omniset. For this example, the first M2R must support a built in Ethernet port (i.e. Model C2361C-34-x.). (This example only needs slight modification to use Modbus through the serial port S2 of the first M2R instead).

For convenience we are going to use the same PC for both configuration and Modbus/TCP polling but of course in real life these are likely to be different.

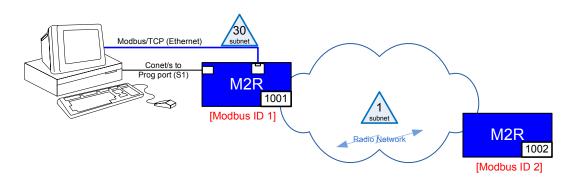
Conet Subnet Routing provides an additional feature that allows the 8-bit address limit of the Modbus protocol to be mapped to up to 254 Nodes on a Conet Subnet network. This allows the Modbus Master to "see" these nodes as Modbus slave devices connected directly to it when in fact they are distributed over the Conet intranet.

To accomplish this we have to allocate a subnet for the Modbus network as well as provide an address map of Modbus Slave address to Conet Subnet IDs as per the procedure outlined below:

7.3.3.1. STEP1 - Draw the system picture and allocate subnets.

In this example the Modbus/TCP network must also be assigned as a subnet in the Conet Intranet.

The subnet for the Ethernet port is typically allocated as subnet 30 to allow room for expansion when allocating other radio subnets for the future.



7.3.3.2. STEP 2 - Allocate Radio Subnet ID's for the radio network (1001, 1002) Allocate these numbers as required to the sketch.



7.3.3.3. STEP 3 - Allocate Equivalent Modbus addresses

We wish to read the two M2R's using Modbus, and so they each have to be allocated a Modbus Address. Modbus addresses are in the range from 1 to 254. In this case we allocate 1 for the directly connected M2R and 2 for the other M2R node on the network.

Allocate these numbers as required to the sketch

7.3.3.4. STEP 4 - From the sketch configure the Radio Port settings as follows:

For Radio Node 1001 (under "Communications">"Port Setup"):

	Radio Network Port Settings	
30632	Node Address	1001
30635	Conet Routing Subnet Start	0
30636	Conet Routing Subnet End	0
30634	Inactivity Protection Timer	120 s
30660	TX Power Level	1 mW
30661	Hopping Channel Number (0-9)	0
30662	RF Baud Rate	115200 Baud

"Conet Subnet Routing Start" and "Conet Subnet Routing Stop" values can be left at 0 in this case because we are not doing subnet routing on the radio port.

For Radio Node 2002:

	Radio Network Port Settings	
30632	Node Address	1002
30635	Conet Routing Subnet Start	0
30636	Conet Routing Subnet End	0
30634	Inactivity Protection Timer	120 s
30660	TX Power Level	1 mW
30661	Hopping Channel Number (0-9)	0
30662	RF Baud Rate	115200 Baud

7.3.3.5. STEP 5 - Configure the Ethernet Port Settings.

Set the Modbus/TCP Port Number to 1. Set the Ethernet IP Address compatible with your Ethernet network. (The selection of IP address is outside the scope of this example). (configure under "Communications">"Port Setup")



	Ethernet Port Settings Internet Protocol	
3064	IP Address	192.168.0.199
3064	IP Subnet Mask	255,255,255,0
3064	IP Gateway Address	0.0.0.0
3064	Primary DNS Server	208.67.222.222
3065	Secondary DNS Server	0.6.8.8
30647	Conet/e Protocol Conet/e TCP/UDP Port Number	1300
30652	Port Unit ID	2
	Modbus/TCP Protocol	
30646	Modbus TCP Port Number	502
30655	Slave Address	1

7.3.3.6. STEP 6 – Configure the Conet Subnet Settings for the Ethernet Port

In "Conet Subnet Routing>Modbus/TCP Ethernet Port":

Set the Conet Subnet of Ethernet Port to 30.

Set the mapping of Modbus Slave ID to Conet Address.

Note: We do not need to enter the Conet subnet ID for slave 1 as slave 1 is this node, and will be addressed directly.

	Conet Subnet Settings for Ethernet Port as	
33942	Modbus/TCP Subnet: Ethernet Port Conet Subnet of Ethernet Port	30
	Modbus/TCP Slave Address Map: Ethernet	
33943	Conet Subnet ID for Modbus/TCP Slave 1	0
33944	Conet Subnet ID for Modbus/TCP Slave 2	1002
33945	Conet Subnet ID for Modbus/TCP Slave 3	0
33946	Conet Subnet ID for Modbus/TCP Slave 4	0
33947	Conet Subnet ID for Modbus/TCP Slave 5	0

7.3.3.7. Configure the Subnet Routing Table in each node

The Routing Table tells the node where to send messages destined for another subnet. Apply the following procedure to configuring the Subnet routing table.

Node 1001:

Identify the subnets connected to this node and on which port:

Subnet 1 is connected on radio port.

Subnet 30 is connected on the Ethernet (Modbus TCP) port.

Always enter node's own ID as the Router ID for the node's own subnet. So in this case the Router ID for Subnet 1 will be the node's own address [1001].



Messages from this node intended for nodes on subnet 30, must be sent via Node Address 30001 on this node. Therefore we configure 30001 as the router Id for subnet 30.

Note: the ID of 30001 is a derived Conet subnet ID taken from the Modbus Slave address of 1 and the configured Conet subnet of 30.

	Conet Subnet Routing Table	
33300	Router ID for Subnet 0	0
33301	Router ID for Subnet 1	1001
33302	Router ID for Subnet 2	0
33303	Router ID for Subnet 3	0
33304	Router ID for Subnet 4	0
33305	Router ID for Subnet 5	0
33306	Router ID for Subnet 6	0
33307	Router ID for Subnet 7	0
33308	Router ID for Subnet 8	0
33309	Router ID for Subnet 9	0
33310	Router ID for Subnet 10	0
33311	Router ID for Subnet 11	0
33312	Router ID for Subnet 12	0
33313	Router ID for Subnet 13	0
33314	Router ID for Subnet 14	0
33315	Router ID for Subnet 15	0
33316	Router ID for Subnet 16	0
33317	Router ID for Subnet 17	0
33318	Router ID for Subnet 18	0
33319	Router ID for Subnet 19	0
33320	Router ID for Subnet 20	0
33321	Router ID for Subnet 21	0
33322	Router ID for Subnet 22	0
33323	Router ID for Subnet 23	0
33324	Router ID for Subnet 24	0
33325	Router ID for Subnet 25	0
33326	Router ID for Subnet 26	0
33327	Router ID for Subnet 27	0
33328	Router ID for Subnet 28	0
33329	Router ID for Subnet 29	0
33330	Router ID for Subnet 30	30001

Node 1002:

Identify the subnets connected to this node and on which port: Subnet 1 is connected on radio port. Subnet 30 is also connected on the radio port via node 1001.

Again, enter own ID [1002] as the router ID for own Subnet.

In this example, messages intended for nodes on subnet 30, must be sent via Node 1001. Therefore we configure 1001 as the router ID for subnet 30 in this node.



	Conet Subnet Routing Table	
33300	Router ID for Subnet 0	0
33301	Router ID for Subnet 1	1002
33302	Router ID for Subnet 2	0
33303	Router ID for Subnet 3	0
33304	Router ID for Subnet 4	0
33305	Router ID for Subnet 5	0
33306	Router ID for Subnet 6	0
33307	Router ID for Subnet 7	0
33308	Router ID for Subnet 8	0
33309	Router ID for Subnet 9	0
33310	Router ID for Subnet 10	0
33311	Router ID for Subnet 11	0
33312	Router ID for Subnet 12	0
33313	Router ID for Subnet 13	0
33314	Router ID for Subnet 14	0
33315	Router ID for Subnet 15	0
33316	Router ID for Subnet 16	0
33317	Router ID for Subnet 17	0
33318	Router ID for Subnet 18	0
33319	Router ID for Subnet 19	0
33320	Router ID for Subnet 20	0
33321	Router ID for Subnet 21	0
33322	Router ID for Subnet 22	0
33323	Router ID for Subnet 23	0
33324	Router ID for Subnet 24	0
33325	Router ID for Subnet 25	0
33326	Router ID for Subnet 26	0
33327	Router ID for Subnet 27	0
33328	Router ID for Subnet 28	0
33329	Router ID for Subnet 29	0
33330	Router ID for Subnet 30	1001

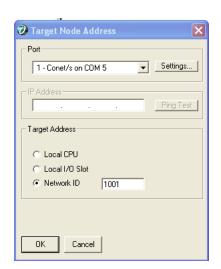
7.3.3.8. Observe the Working Example

At this stage all the configuration is complete.

Note that in a Conet Subnet Routing system it is possible to connect the Programming cable into a Prog port on any node in the system and be able to communicate to any other node.

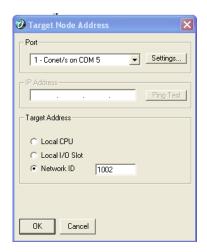
Plug the programming cable into Node 1001's Prog port.

In Omniset set target node address to 1001 as shown and observe communication with the connected node.





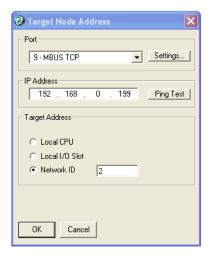
Now set the target node address to communicate to node 1002 by setting the Network ID to 1002 as shown and observe communication to node 1002.



Now set Omniset to Modbus/TCP, and enter the IP address of unit 1001.

Ping the unit. If the ping is successful, set the network ID to 1 and observe communication to node 1001.

Now set the network ID to 2 and observe communication to node 1002.



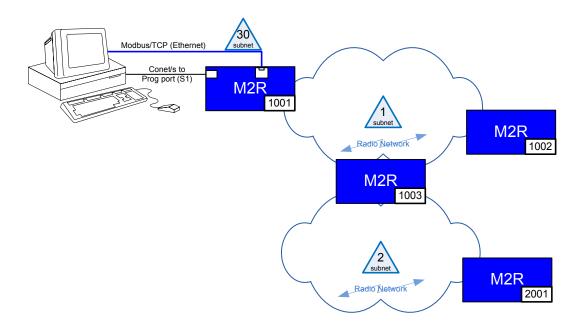
Now an OPC server (or any Modbus/TCP master) can be connected via the Ethernet port and all the nodes can be polled.



7.3.4 Example 4 - Radio Repeating using Conet Subnet Routing

In this example, another Radio Subnet will be added to our Example 3 and it will link with the current system via an additional Radio Node acting as a Radio Repeater.

7.3.4.1. STEP 1 - Sketch the new network configuration and allocate the addresses.



Subnet 1 and Subnet 2 are two radio networks that are not in contact except for one node that is in range of both subnets. This Node could be part of either subnet. In this case it is part of subnet 1 and we give it a Radio Subnet ID = 1003.

We identify the second subnet as Subnet 2 and we allocate Radio Subnet ID's for the nodes in this subnet. The example node in Subnet 2 is given a Subnet ID of 2001.

We also need to allocate Modbus Addresses if we wish to talk to these additional nodes using Modbus/TCP.

In this case we allocate Modbus Address 3 for Node 1003 and 4 for Node 2001.

7.3.4.2. STEP 2 – Configure the new Radio Node Addresses Configure the node addresses for new nodes 1003 and 2001 in "Communications > Port Setup"



	Radio Network Port Settings	
30632	Node Address	1003
30635	Conet Routing Subnet Start	0
30636	Conet Routing Subnet End	0
30634	Inactivity Protection Timer	120 s
30660	TX Power Level	1 mW
30661	Hopping Channel Number (0-9)	0
30662	RF Baud Rate	115200 Baud
	Radio Network Port Settings	
30632	Radio Network Port Settings Node Address	2001
30632 30635		2001 0
	Node Address	
30635	Node Address Conet Routing Subnet Start	0
30635 30636	Node Address Conet Routing Subnet Start Conet Routing Subnet End	0
30635 30636 30634	Node Address Conet Routing Subnet Start Conet Routing Subnet End Inactivity Protection Timer	0 0 120 s

In this example we are using Conet Subnet Routing on the radio network and so we need to configure "Conet Routing Subnet Start" and "Conet Routing Subnet Stop" values. See the next step.

7.3.4.3. STEP 3 - Set Subnet Ranges for Nodes 1003 and 2001.

Because we are using multiple radio subnets with eom M2R's as radio repeaters, we need to configure in each node which subnets are accessed through the radio port.

In this example our radio system operates on subnets 1 and 2. Configure Configure "Conet Routing Subnet Start" = 1 and

"Conet Routing Subnet End" = 2 in each M2R in the system.

For Node 1003 (and any other nodes on Subnet 1) we configure Conet Routing Subnet Start of 1 and End of 2 as shown below.

	Radio Network Port Settings	
30632	Node Address	1003
30635	Conet Routing Subnet Start	1
30636	Conet Routing Subnet End	2
30634	Inactivity Protection Timer	120 s
30660	TX Power Level	1 mW
30661	Hopping Channel Number (0-9)	0
30662	RF Baud Rate	115200 Baud

For Node 2001 (and any other nodes on Subnet 2) configure a Routing Subnet Start of 1 and End of 2 and shown.

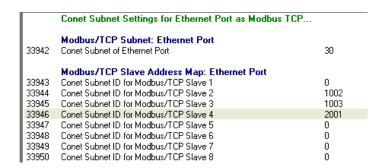
	Radio Network Port Settings	
30632	Node Address	2001
30635	Conet Routing Subnet Start	1
30636	Conet Routing Subnet End	2
30634	Inactivity Protection Timer	120 s
30660	TX Power Level	1 mW
30661	Hopping Channel Number (0-9)	0
30662	RF Baud Rate	115200 Baud



7.3.4.4. STEP 4 - Complete the Modbus Address Mapping

Now we need to go back and add the new Modbus Slave Addresses to the Modbus address map in Node 1001.

Connect to Node 1001 and under "Conet Subnet Routing" -> "Modbus/TCP Ethernet Port" enter the subnet ID's for Modbus Slaves 3 and 4.



7.3.4.5. STEP 5 - Configure the Subnet Routing Tables:

Node 1001:

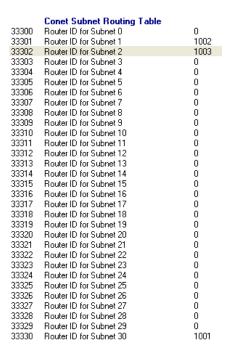
Node 1001 has to route through node 1003 to reach Subnet 2. So enter 1003 as the router ID for Subnet 2.

	Conet Subnet Routing Table	
33300	Router ID for Subnet 0	0
33301	Router ID for Subnet 1	1001
33302	Router ID for Subnet 2	1003
33303	Router ID for Subnet 3	0
33304	Router ID for Subnet 4	0
33305	Router ID for Subnet 5	0
33306	Router ID for Subnet 6	0
33307	Router ID for Subnet 7	0
33308	Router ID for Subnet 8	0
33309	Router ID for Subnet 9	0
33310	Router ID for Subnet 10	0
33311	Router ID for Subnet 11	0
33312	Router ID for Subnet 12	0
33313	Router ID for Subnet 13	0
33314	Router ID for Subnet 14	0
33315	Router ID for Subnet 15	0
33316	Router ID for Subnet 16	0
33317	Router ID for Subnet 17	0
33318	Router ID for Subnet 18	0
33319	Router ID for Subnet 19	0
33320	Router ID for Subnet 20	0
33321	Router ID for Subnet 21	0
33322	Router ID for Subnet 22	0
33323	Router ID for Subnet 23	0
33324	Router ID for Subnet 24	0
33325	Router ID for Subnet 25	0
33326	Router ID for Subnet 26	0
33327	Router ID for Subnet 27	0
33328	Router ID for Subnet 28	0
33329	Router ID for Subnet 29	0
33330	Router ID for Subnet 30	30001



Node1002:

Node 1002 has to route through node 1003 to reach Subnet 2. So enter 1003 as the router ID for Subnet 2.



Node1003

Node 1003 can send directly to Subnet 2. It is in effect using itself as a Router because it is addressed as a member of Subnet 1.

So enter 1003 as the router ID for Subnet 2.

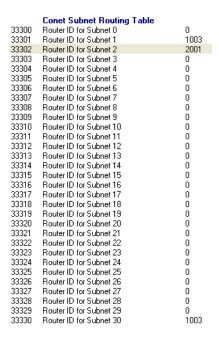
	Conet Subnet Routing Table	
33300	Router ID for Subnet 0	0
33301	Router ID for Subnet 1	1003
33302	Router ID for Subnet 2	1003
33303	Router ID for Subnet 3	0
33304	Router ID for Subnet 4	0
33305	Router ID for Subnet 5	0
33306	Router ID for Subnet 6	0
33307	Router ID for Subnet 7	0
33308	Router ID for Subnet 8	0
33309	Router ID for Subnet 9	0
33310	Router ID for Subnet 10	0
33311	Router ID for Subnet 11	0
33312	Router ID for Subnet 12	0
33313	Router ID for Subnet 13	0
33314	Router ID for Subnet 14	0
33315	Router ID for Subnet 15	0
33316	Router ID for Subnet 16	0
33317	Router ID for Subnet 17	0
33318	Router ID for Subnet 18	0
33319	Router ID for Subnet 19	0
33320	Router ID for Subnet 20	0
33321	Router ID for Subnet 21	0
33322	Router ID for Subnet 22	0
33323	Router ID for Subnet 23	0
33324	Router ID for Subnet 24	0
33325	Router ID for Subnet 25	0
33326	Router ID for Subnet 26	0
33327	Router ID for Subnet 27	0
33328	Router ID for Subnet 28	0
33329	Router ID for Subnet 29	0
33330	Router ID for Subnet 30	1001



Node 2001:

Node 2001 needs to route through Node 1003 to communicate with Nodes on Subnet 1 and 30. So enter 1003 for these subnets.

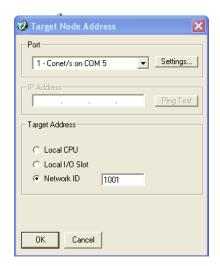
Enter Own ID for Own Subnet.



7.3.4.6. Observe the working example

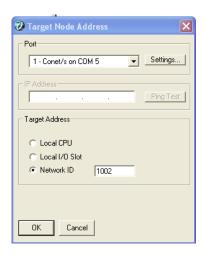
Plug the programming cable into Node 1001's prog port.

In Omniset set target node address to 1001 as shown and observe communication with the connected node.

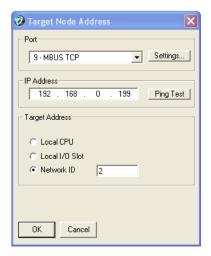




Now set the target node address to communicate to node 1002, 1003 and 2001 by changing the Network ID In Omniset as shown below and observe communication to all the nodes is possible.



Now set Omniset to Modbus/TCP, and enter the IP address of unit 1001. Ping the unit. If the ping is successful, set the network ID to 1, 2, 3, 4 and observe communication to all the nodes.



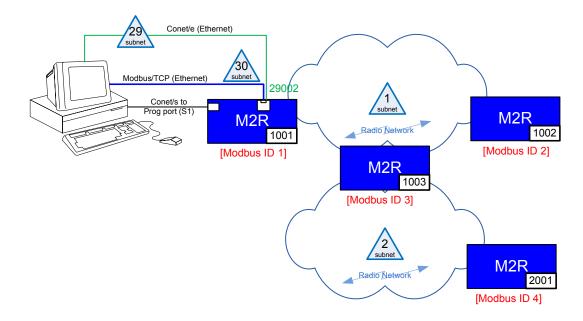
Now an OPC server (or any Modbus/TCP master) can be connected via the Ethernet port and all the nodes can be polled.



7.3.5 Example 4: Adding a conet/e Subnet

In this example we will add a Conet/e network to the system. This example assumes that you have the network in example 4 already operational.

Conet/e is part of the Conet protocol which works on the Ethernet physical layer. In this example, we going to use Conet/e to communicate with Node 1001 and hence all the nodes in the network. This will allow us to use IsaGRAF to program all the nodes in the network via an Ethernet connection to Node 1001.



7.3.5.1. STEP 1 – Add this network to our sketch

In this case we assign the subnet ID 29 to the Conet/e subnet, and consequently an ID of 29002 to the Conet/e port on the M2Re in the system. (The computer is ID 1)

7.3.5.2. STEP 2 - Program the Conet/e port unit ID on unit 1001

	Conet/e Protocol	
30647	Conet/e TCP/UDP Port Number	1300
30652	Port Unit ID	29002
30653	Conet Routing Subnet Start	0
30654	Conet Routing Subnet End	0

7.3.5.3. STEP 3 - Program the Conet Subnet Routing tables:

Node 1001:

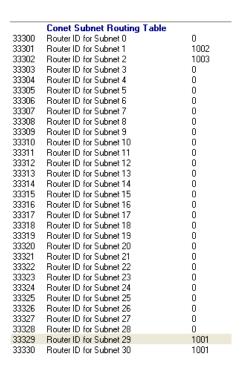
Add the Router ID for Subnet 29 (29002). This means that any messages reaching this node destined for Subnet 29 get routed to Subnet ID 29002.



	Conet Subnet Routing Table	
33300	Router ID for Subnet 0	0
33301	Router ID for Subnet 1	1001
33302	Router ID for Subnet 2	1003
33303	Router ID for Subnet 3	0
33304	Router ID for Subnet 4	0
33305	Router ID for Subnet 5	0
33306	Router ID for Subnet 6	0
33307	Router ID for Subnet 7	0
33308	Router ID for Subnet 8	0
33309	Router ID for Subnet 9	0
33310	Router ID for Subnet 10	0
33311	Router ID for Subnet 11	0
33312	Router ID for Subnet 12	0
33313	Router ID for Subnet 13	0
33314	Router ID for Subnet 14	0
33315	Router ID for Subnet 15	0
33316	Router ID for Subnet 16	0
33317	Router ID for Subnet 17	0
33318	Router ID for Subnet 18	0
33319	Router ID for Subnet 19	0
33320	Router ID for Subnet 20	0
33321	Router ID for Subnet 21	0
33322	Router ID for Subnet 22	0
33323	Router ID for Subnet 23	0
33324	Router ID for Subnet 24	0
33325	Router ID for Subnet 25	0
33326	Router ID for Subnet 26	0
33327	Router ID for Subnet 27	0
33328	Router ID for Subnet 28	0
33329	Router ID for Subnet 29	29002
33330	Router ID for Subnet 30	30001

Node 1002:

Add the router ID for subnet 29. In this case node 1002 has to route through node **1001** to reach node 29. So the Router ID for Subnet 29 is 1001. (This applies to all radio nodes in subnet 1.)



Node 1003:

Add the router ID for subnet 29 as in Node 1002 above.



	Conet Subnet Routing Table	
33300	Router ID for Subnet 0	0
33301	Router ID for Subnet 1	1003
33302	Router ID for Subnet 2	1003
33303	Router ID for Subnet 3	0
33304	Router ID for Subnet 4	0
33305	Router ID for Subnet 5	0
33306	Router ID for Subnet 6	0
33307	Router ID for Subnet 7	0
33308	Router ID for Subnet 8	0
33309	Router ID for Subnet 9	0
33310	Router ID for Subnet 10	0
33311	Router ID for Subnet 11	0
33312	Router ID for Subnet 12	0
33313	Router ID for Subnet 13	0
33314	Router ID for Subnet 14	0
33315	Router ID for Subnet 15	0
33316	Router ID for Subnet 16	0
33317	Router ID for Subnet 17	0
33318	Router ID for Subnet 18	0
33319	Router ID for Subnet 19	0
33320	Router ID for Subnet 20	0
33321	Router ID for Subnet 21	0
33322	Router ID for Subnet 22	0
33323	Router ID for Subnet 23	0
33324	Router ID for Subnet 24	0
33325	Router ID for Subnet 25	0
33326	Router ID for Subnet 26	0
33327	Router ID for Subnet 27	0
33328	Router ID for Subnet 28	0
33329	Router ID for Subnet 29	1001
33330	Router ID for Subnet 30	1001

Node 2001:

This node is in subnet 2 and hence has to route through node **1003** (the router node into Subnet 1) to reach subnet 1 and therefore subnet 29. So the router ID for Subnet 29 in this case is 1003.

	Conet Subnet Routing Table	
33300	Router ID for Subnet 0	0
33301	Router ID for Subnet 1	1003
33302	Router ID for Subnet 2	2001
33303	Router ID for Subnet 3	0
33304	Router ID for Subnet 4	0
33305	Router ID for Subnet 5	0
33306	Router ID for Subnet 6	0
33307	Router ID for Subnet 7	0
33308	Router ID for Subnet 8	0
33309	Router ID for Subnet 9	0
33310	Router ID for Subnet 10	0
33311	Router ID for Subnet 11	0
33312	Router ID for Subnet 12	0
33313	Router ID for Subnet 13	0
33314	Router ID for Subnet 14	0
33315	Router ID for Subnet 15	0
33316	Router ID for Subnet 16	0
33317	Router ID for Subnet 17	0
33318	Router ID for Subnet 18	0
33319	Router ID for Subnet 19	0
33320	Router ID for Subnet 20	0
33321	Router ID for Subnet 21	0
33322	Router ID for Subnet 22	0
33323	Router ID for Subnet 23	0
33324	Router ID for Subnet 24	0
33325	Router ID for Subnet 25	0
33326	Router ID for Subnet 26	0
33327	Router ID for Subnet 27	0
33328	Router ID for Subnet 28	0
33329	Router ID for Subnet 29	1003
33330	Router ID for Subnet 30	1003



7.3.5.4. Configuration is now complete. In Omniset, change the port to Conet/e.

Enter the IP address, and select any network ID (1001, 1002, 1003 or 2001) to communicate with. Verify that communication to all the nodes is possible.



7.3.5.5. Now we can set IsaGRAF up to program any RTU in the network using conet/e (connected via Ethernet to Node 1001). To set the conet/e link on IsaGRAF, click on "Link Setup". (In the 'Programs Window' click on "Debug">"Link Setup"). For more info on IsaGRAF please refer to section 8 of this manual.

Set Communication Port to Conet Server.



Click Setup - Set the IP address and the Direct/Global Network ID to any of the Subnet ID's and click OK. It will now be possible to program/monitor any of the nodes in the network.





8. Programming the M2 with ISaGRAF

8.1 Optional ISaGRAF programming

Each of the Teleterm M2 series RTU's can be shipped with ISaGRAF programming capability. Products with ISaGRAF installed are identified from the Order Code on the label on the rear of the unit (e.g. C236xB-nn-1) as well as a label on the top cover "ISaGRAF enabled".

8.2 Introduction to IEC61131-3 Programming

8.2.1 The IEC61131 Standard

The IEC61131 standard was created to fulfil the need for standardisation in PLC programming languages.

The IEC61131 standard is divided into a number of parts:

Part 1 General information Definition of basic terminology and concepts.

Part 2 Equipment requirements and tests Electronic and mechanical construction and verification tests. - published 1992

Part 3 Programmable languages PLC software structure, languages and program execution.

Part 4 User guidelines Guidance on selection, installation, maintenance of PLC's.

Part 5 Messaging service specification Software facilities to communicate with other devices using communications based on MAP Manufacturing Messaging Services.

Part 6 Communications via fieldbus Software facilities of PLC communications using IEC fieldbus

Part 7 Fuzzy control programming Software facilities, including standard function blocks for handling fuzzy logic within PLC's - published 1997

Part 8 Guidelines for the implementation of languages for programmable controllers Application and implementation guidelines for the IEC61131-3 languages.

The part applicable to PLC programming is IEC61131-3. The Teleterm M2 series together with the Application Workbench conforms to this IEC standard for programming languages.

8.2.2 The IEC61131-3 Programming Languages

The IEC61131-3 standard defines 5 programming languages:

- Sequential Flow Chart (SFC)
 A graphical language for depict
 - A graphical language for depicting sequential behaviour of a control system. It is used for defining control sequences that are time and event driven. Sequential Function Chart (SFC), the core language of the IEC 61131-3 standard, divides the process cycle into a number of well-defined steps, separated by transitions. The other languages are used to describe the actions performed within the steps and the logical conditions for the transitions. Parallel processes can easily be described using SFC.
- Function Block Diagram (FBD)
 A graphical language for depicting signal and data flows through function blocks -



re-usable software elements. FBD is very useful for expressing the interconnection of control system algorithms and logic.

Ladder Diagram (LD)

A graphical language that is based on relay ladder logic - a technique commonly used to program current generation PLC's. However, the IEC Ladder Diagram language also allows the connection of user defined function blocks and functions and so can be used in a hierarchical design.

Structured Text (ST)

A high level textual language that encourages structured programming. It has a language structure (syntax) that strongly resembles PASCAL and supports a wide range of standard functions and operators.

This language is primarily used to implement complex procedures that cannot be easily expressed with graphical languages (e.g. IF / THEN / ELSE, FOR, WHILE...).

Instruction List (IL)

A low level 'assembler like' textual language that is based on similar instruction list languages found in a wide range of today's PLC's.

The Teleterm M2 RTU implements all 5 of these IEC61131-3 languages as well as a sixth language called "Flow Chart".

Flow Chart (FC)

Recognizing that virtually every engineer graduating from college today has programmed in Flow Chart, the Workbench fully supports graphical Flow Chart programming. The Flow Chart is an easy to read decision diagram where actions are organized in a graphic flow. Binary decisions are used to control the flow. The Flow Chart Editor has full support for connectors and sub-programs. Actions and tests can be programmed in LD, ST or IL.

8.3 Programming the Teleterm M2 RTU

The Teleterm M2 RTU can be programmed in any of the supported languages with the aid of the Omniflex ISaGRAF Programmer's Workbench.

For program development, the Application Workbench provides powerful and intuitive Windows based graphical and textual editors with drag-and-drop, and cut-and-paste to enhance ease of use.

The Application Workbench offers the following features:

- Project Management
- I/O Definition
- Modular Programming
- Simulation
- Real-time on-line debugging
- Document Generation

Full instructions on the use of the Application Workbench are available in a separate manual.



This manual is restricted to instructions specific to the Teleterm M2 RTU.

8.4 Installing the Omniflex ISaGRAF Application Workbench for the Teleterm M2 RTU.

The Omniflex ISaGRAF Application Workbench installs together with the Omniset Pro configuration utility. This software suite allows remote programming as well as providing simultaneous access to the CPU by Omniset for remote configuration.

See the Application Workbench installation instructions supplied with the software to install the Application Workbench with Omniset Pro.

8.5 Setting up the Application Workbench for the Teleterm M2 RTU.

The following settings in the workbench are applicable for the Teleterm M2 RTU's:

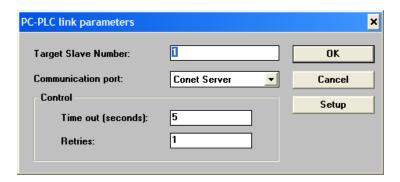
From the Start Menu, select "Omniflex>ISaGRAF>Projects".

Start a new Project or open an existing Project.

Then set the following parameters as directed below:

8.5.1 PC-PLC Link Parameters

- 1. On the "Debug" menu, select "Link Setup".
- 2. Select all parameters as shown below. For remote programming over slow links, the Time out value may need to be increased if timeouts occur:



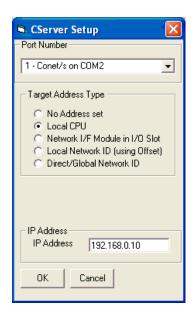
3. Select "Setup" and then choose the desired Conet Port and Target Address for communicating with the Teleterm M2 RTU.

Programming of the Teleterm M2 can be performed via any of the following links:

- Via the programming port (S2) (using Conet/s through a serial port on your PC)
- Via the optional Ethernet port (using Conet/e through an Ethernet port on your PC.
- Via the Conet/c network port of the Teleterm M2C (requires an Conet PCI card installed in your computer, or an external Conet gateway.)
- Via the serial port (S1) (using Conet/s through a serial port on your PC) The serial port of the M2 must be set to Conet/s protocol.



4. For communicating with the Teleterm M2 RTU through the programming port via a serial port on your computer, select the following settings (Note: The actual COM port number may vary on your computer, depending upon which COM port you selected when installing the ISaGRAF Workbench:



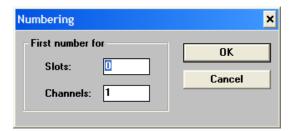
An IP Address is only required if communicating using Conet/e over Ethernet. Select "Local CPU" to connect with the RTU over any of the ports.

8.5.2 I/O Slot and Channel Numbering

You now need to ensure that the Slot Numbering starts from 0, and the Channel Numbering starts from 1 as follows:

In your open Project:

- 1. From the "Project" menu, open the "I/O Connection" Window.
- 2. From the "Options" menu in this window, select "Numbering" Check that your settings match the following:



8.5.3 Compiler Options

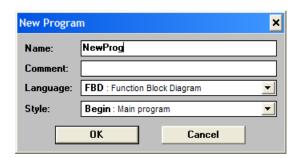
Ensure that the following compiler options are selected in your Application Workbench for use with your Teleterm M2 RTU:

From within your open project:

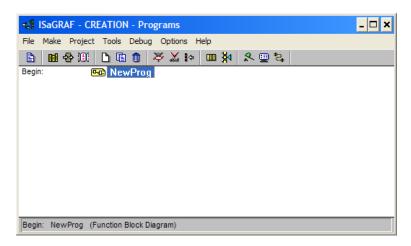
1. Start a new Program or open an existing program in the project (any language) as follows:

To start a new program select File New. You will get the following dialogue box:



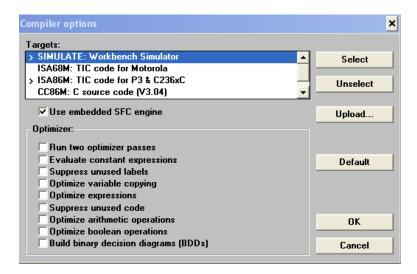


Fill in a program name, select a language, and then press OK. The program will appear in the project window



To open a program, select the program in the window and then select File Open, (or double click the program name in the window)

2. In the Program Window, select "Compiler options" from the "Options" menu



Ensure that the "SIMULATE" and "ISA68M" (TIC code for P3 & C236xC) options are both selected in the "Targets" list. To select an option in the list. Click on the item and press the "Select" button.



You can also select any compile optimisations that you require at this stage. (These can also be selected at any time in he future in the same way).

8.6 Creating I/O Connections

You must define the virtual I/O Modules in your project in accordance with the physical configuration of I/O Points in the Teleterm M2 RTU target.

If the virtual I/O modules in the project do not match the configuration of the Teleterm M2, then your program cannot be started.

To define the I/O Point modules in your project:

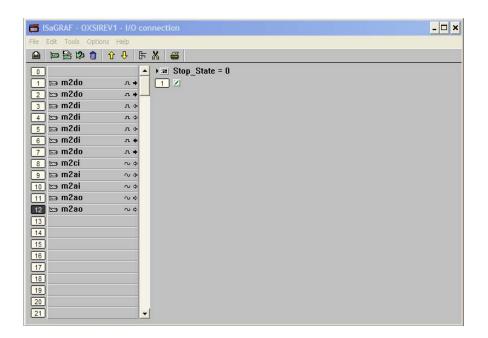
- 1. Start a new Project or open an existing Project.
- 2. From the "Project" menu, select "I/O Connection" (or use the "I/O Connection" button on the toolbar).
- Select the I/O Module position to be defined.
 The following table gives the physical I/O Point module positions in the Teleterm M2 vs the ISaGRAF Slot Numbers in this dialogue box:

ISaGRAF Slot No.	I/O Point No.	Comments
0	0	Install the M2 Supervisor virtual module here
1	1	Install the relevant M2 I/O Point virtual module
2	2	Install the relevant M2 I/O Point virtual module
3	3	Install the relevant M2 I/O Point virtual module
4	4	Install the relevant M2 I/O Point virtual module
5	5	Install the relevant M2 I/O Point virtual module
6	6	Install the relevant M2 I/O Point virtual module
7	7	Install the relevant M2 I/O Point virtual module
8	8	Install the relevant M2 I/O Point virtual module
9	9	Install the relevant M2 I/O Point virtual module
10	10	Install the relevant M2 I/O Point virtual module
11	11	Install the relevant M2 I/O Point virtual module
12	12	Install the relevant M2 I/O Point virtual module
13		Other virtual Modules can be installed in any of
onwards		the unused ISaGRAF slots.

- 4. Select "Set Board/Equipment" from the "Edit" menu. (This selection can also be made by double clicking the Slot Number).
- 5. The Application Workbench separates I/O modules that have a single type of Input/Output from those with multiple Input/Output Types.

 Select "Boards" in the Library box to display all virtual I/O Modules with a single Input/Output type, or "Equipments" to display all virtual I/O Modules with multiple Input/Output types.
 - All Teleterm M2 specific virtual I/O Modules have names that begin m2xxx. You can view more information about each module using the "Note" button.
- 6. Select the desired virtual I/O module and press "Ok" to insert the module in the current slot.





7. Once Input and Output variables have been defined in your project dictionary, you can connect these variables to the appropriate virtual I/O Module in this window by selecting "Select Channel/Parameter" from the "Edit" menu or double clicking the desired Channel number on the selected Slot.

NOTE:

Some virtual I/O modules have "parameters" which must be set for the correct operation of those modules. See a full explanation in the Note attached to the Maxiflex Module.

8.7 Programming with the DIT

The Data Interchange Table provides a versatile repository for all data used within the Teleterm M2 RTU. This data may be accessed in a User Program in a number of ways:

8.7.1 Using DIT Functions to access data in the DIT

A number of functions are available in the Application Workbench to access Data in the DIT. These can be found in the pull-down list of Functions available when editing a program in the FBD language, or by entering these functions as text in the ST or IL languages.

NOTE: These functions are implemented <u>immediately</u>, and are NOT synchronised to the program scan. This has the consequence that data is written to the DIT when the function is implemented, and this data is available immediately for use in the same program scan.



8.7.1.1. DITRD - Read a DIT register



Arguments:

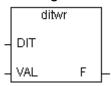
Name	In/Out	Туре	Description
DIT	IN	Integer	The DIT Register Address to be read
VAL	OUT	Integer	The 16-bit value read from the DIT Register

Description:

Use this function to read an integer from a local DIT register.

This function cannot be used to access the extended DIT Range

8.7.1.2. DITWR - Write a value to a DIT register



Arguments:

Name	In/Out	Туре	Description
DIT	IN	Integer	The DIT Register Address to be written
VAL	IN	Integer	The 16-bit value to write to the DIT Register
F	OUT	Boolean	"True" if write is successful

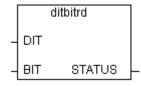
Description:

Use this function to write a 16 bit integer to a local DIT register.

The integer must be in the range –32768 to 32767

This function cannot be used to access the extended DIT Range. (Use the MxDIT_CPY function to copy extended DIT's to/from an unused local DIT area).

8.7.1.3. DITBITRD - Read a bit from a DIT



Arguments:

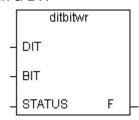


Name	In/Out	Туре	Description
DIT	IN	Integer	The DIT Register Address to be read
BIT	IN	Integer	The BIT of the DIT register to be read. BIT must be in the range 0 to 15. BIT 0 is the least significant bit. BIT 15 is the most significant bit.
STATUS	OUT	Boolean	The Bit value read from the DIT Register

Description:

Use this function to read a BIT from a local DIT register as a Boolean.

8.7.1.4. DITBITWR - Write a bit in a DIT



Arguments:

Name	In/Out	Туре	Description
DIT	IN	Integer	The DIT Register Address to be written to
BIT	IN	Integer	The BIT of the DIT register to be written to. BIT must be in the range 0 to 15. BIT 0 is the least significant bit. BIT 15 is the most significant bit.
STATUS	IN	Boolean	The Bit value to be written
F	OUT	Boolean	"True" if write is successful

Description:

Use this function to write a Boolean value to a BIT in a local DIT register.

8.7.1.5. DITRDD - Read a double word from the DIT



Arguments:

Name	In/Out	Туре	Description
DIT	IN	Integer	The DIT Register Address from which to read the double word.
DVAL	OUT	Integer	The 32-bit double word read from the register 'DIT' and 'DIT +1'



Description:

Use this function to read a double word from a local DIT register.

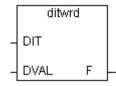
NOTE: the word order for a double word read from DIT register *n* is as follows:

DIT n = Most significant word

DIT n + 1 = Least significant word

This function cannot be used to access the extended DIT Range.

8.7.1.6. DITWRD - Write a double word to the DIT



Arguments:

Name	In/Out	Туре	Description
DIT	IN	Integer	The DIT Register Address at which to write the double word.
DVAL	IN	Integer	The 32-bit double word to be written to register 'DIT' and 'DIT +1'
F	OUT	Boolean	"True" if write is successful

Description:

Use this function to write a double word to a local DIT register.

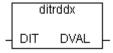
NOTE: the word order in the double word written to DIT register *n* is as follows:

DIT n = Most significant word

DIT n + 1 = Least significant word

This function cannot be used to access the extended DIT Range.

8.7.1.7. DITRDDX - Read a double word from the DIT, swapped



Arguments:

Name	In/Out	Туре	Description
DIT	IN	Integer	The DIT Register Address from which to read the double word.
DVAL	OUT	Integer	The 32-bit double word read, in reverse word order, from the register 'DIT' and 'DIT +1'

Description:

Use this function to read a double word from a local DIT register.

NOTE: the word order for a double word read from DIT register *n* is as follows:

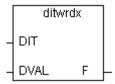


DIT n = Least significant word

DIT n + 1 = Most significant word

This function cannot be used to access the extended DIT Range.

8.7.1.8. DITWRDX - Write a double word to the DIT, swapped



Arguments:

Name	In/Out	Туре	Description
DIT	IN	Integer	The DIT Register Address at which to write the double word.
DVAL	IN	Integer	The 32-bit double word to be written, in reverse word order, to register 'DIT' and 'DIT +1'
F	OUT	Boolean	"True" if write is successful

Description:

Use this function to write a double word to a local DIT register.

NOTE: the word order in the double word written to DIT register *n* is as follows:

DIT n = Least significant word

DIT n + 1 = Most significant word

This function cannot be used to access the extended DIT Range.

8.7.1.9. DITRDR - Read a real number from the DIT



Arguments:

Name	In/Out	Туре	Description
DIT	IN	Integer	The DIT Register Address from which to read the real number.
RVAL	OUT	Real	The 32-bit IEEE floating point real number read from register 'DIT' and 'DIT +1'

Description:

Use this function to read a 32-bit IEEE floating point real number from a local DIT register.

NOTE: the word order for a real number read from DIT register n is as follows:

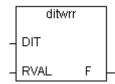
DIT n = Most significant word

DIT n + 1 = Least significant word



This function cannot be used to access the extended DIT Range.

8.7.1.10. DITWRR - Write a real number to the DIT



Arguments:

Name	In/Out	Туре	Description
DIT	IN	Integer	The DIT Register Address at which to write the real number.
RVAL	IN	Real	The 32-bit IEEE floating point real number to be written to register 'DIT' and 'DIT +1'
F	OUT	Boolean	"True" if write is successful

Description:

Use this function to write a 32-bit IEEE floating point real number to a local DIT register.

NOTE: the word order in the real number written to DIT register n is as follows:

DIT n = Most significant word

DIT n + 1 = Least significant word

This function cannot be used to access the extended DIT Range.

8.7.1.11. DITRDRX - Read a real number from the DIT, swapped



Arguments:

Name	In/Out	Туре	Description
DIT	IN	Integer	The DIT Register Address from which to read the real number.
RVAL	OUT	Real	The 32-bit IEEE floating point real number read, in reverse word order, from the register 'DIT' and 'DIT +1'

Description:

Use this function to read a 32-bit IEEE floating point real number from a local DIT register.

NOTE: the word order for a real number read from DIT register n is as follows:

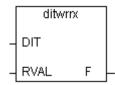
DIT n = Least significant word

DIT n + 1 = Most significant word

This function cannot be used to access the extended DIT Range.



8.7.1.12. DITWRRX - Write a real number to the DIT, swapped



Arguments:

Name	In/Out	Туре	Description
DIT	IN	Integer	The DIT Register Address at which to write the double word.
RVAL	IN	Real	The 32-bit IEEE floating point real number to be written, in reverse word order, to register 'DIT' and 'DIT +1'
F	OUT	Boolean	"True" if write is successful

Description:

Use this function to write a 32-bit IEEE floating point real number to a local DIT register.

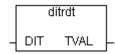
NOTE: the word order in the real number written to DIT register *n* is as follows:

DIT n = Least significant word

DIT n + 1 = Most significant word

This function cannot be used to access the extended DIT Range.

8.7.1.13. DITRDT - Read a timer from the DIT



Arguments:

Name	In/Out	Туре	Description
DIT	IN	Integer	The DIT Register Address from which to read the timer.
TVAL	OUT	Timer	The timer value read from the register 'DIT' and 'DIT +1'

Description:

Use this function to read a timer from a local DIT register.

NOTE: the word order for a timer read from DIT register n is as follows:

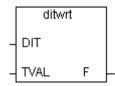
DIT n = Most significant word

DIT n + 1 = Least significant word

This function cannot be used to access the extended DIT Range.



8.7.1.14. DITWRT - Write a timer to the DIT



Arguments:

Name	In/Out	Type	Description
DIT	IN	Integer	The DIT Register Address at which to write the timer.
TVAL	IN	Timer	The timer to be written to register 'DIT' and 'DIT +1'
F	OUT	Boolea	"True" if write is successful
		n	

Description:

Use this function to write a timer to a local DIT register.

NOTE: the word order in the timer written to DIT register n is as follows:

DIT n = Most significant word

DIT n + 1 = Least significant word

This function cannot be used to access the extended DIT Range.

8.7.1.15. DITRDM - Read a message from the DIT



Arguments:

Name	In/Out	Туре	Description
DIT	IN	Integer	The DIT Register Address from which the message will be read.
LEN	IN	Integer	The length of the message string or number of characters.
MESS	OUT	Message	Message read from the DIT table starting at 'DIT'.

Description:

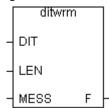
Use this function to read a message from the local DIT registers. Each DIT contains two characters. Messages are read from the DIT in increasing DIT order. For example, the message 'user', stored at DIT n would be read from DIT n and DIT n+1 as follows:

DIT
$$n = \text{'u' (msb)}$$
, 's' (lsb)
DIT $n+1 = \text{'e' (msb)}$, 'r' (lsb)

Always ensure that the variable connected to MESS is greater than or equal to LEN. This function cannot be used to access the extended DIT Range.



8.7.1.16. DITWRM - Write a message to the DIT



Arguments:

Name	In/Out	Туре	Description
DIT	IN	Integer	The DIT Register Address to which the message will be written.
LEN	IN	Integer	The length of the message string or number of characters.
MESS	IN	Message	Message written to the DIT table starting at 'DIT'.
F	OUT	Boolean	"True" if write is successful

Description:

Use this function to write a message to the local DIT registers. Each DIT contains two characters. Messages are to the DIT in increasing DIT order. For example, the message 'user', stored at DIT n would be written to DIT n and DIT n+1 as follows:

DIT
$$n = \text{'u' (msb)}, \text{'s' (lsb)}$$

DIT $n+1 = \text{'e' (msb)}, \text{'r' (lsb)}$

The number of DIT registers that will be written can be calculated as follows:

If LEN is an even number then the number of DIT's written equals LEN/2
If LEN is an odd number then the number of DIT's written equals LEN/2+1
This function cannot be used to access the extended DIT Range.

8.7.2 Using "DIT" Virtual I/O Modules to access data in the DIT

In the library of virtual I/O Modules are a number of "virtual" modules that represent data in the DIT as if it were an actual module.

These virtual Modules can be used to read/write data to/from the DIT just as if it was data from the outside world.

As I/O modules, these inputs and outputs can be tagged in the dictionary, and will be updated once per scan.

To use these modules, assign them to an I/O slot in the normal way. I/O slots 13 to 255 can be used for this purpose without encroaching on the real I/O Slots available in the system, although any I/O slot can be used for a virtual module.

Set the DIT parameter in the module to the DIT(s) to be addressed.

See the Descriptive Notes attached to these modules in the ISaGRAF Workbench for more detailed information

The following table gives a list of these available "DIT" virtual I/O Modules:



Name	In/Out	Channels	Туре	Description
RBI16	IN	16	Binary	Reads the 16 bits from a single DIT register as 16 Binary Inputs.
RBO16	OUT	16	Binary	Writes 16 Binary outputs to the bits of a single DIT register.
RIS1	IN	1	Integer	Inputs 1 single DIT register as a 16 integer
RID1	IN	1	Integer	Inputs 2 contiguous DIT registers as a double integer.
RID1x	IN	1	Integer	As per RID1 but the word order is swapped to calculate the double integer.
RIF1	IN	1	Float	Inputs 2 contiguous DIT registers as a 16 IEEE floating point number.
RIF1x	IN	1	Float	As per RIF1 but the word order is swapped to calculate the 32 bit floating point value.
ROS1	OUT	1	Integer	Outputs 16 integers to a contiguous block of 16 single DIT registers.
ROD1	OUT	1	Integer	Outputs 16 integers to a contiguous block of 32 DIT registers – each integer occupying two consecutive registers as a 32 bit value.
ROD1x	OUT	1	Integer	As per ROD16 but the word order is swapped when storing the double integer.
ROF1	OUT	1	Float	Outputs 16 IEEE floating point numbers to a contiguous block of 32 DIT registers – each number occupying two consecutive registers as a 32 bit number.
ROF1x	OUT	1	Float	As per ROF16 but the word order is swapped when storing the number to the two consecutive DIT registers.
RIS8	IN	8	Integer	Inputs 8 contiguous single DIT registers as 8 integers
RID8	IN	8	Integer	Inputs 16 contiguous DIT registers as 8 double integers. i.e. Each integer is derived from a contiguous pair of DIT's as a single 32 bit integer
RID8x	IN	8	Integer	As per RID8 but the word order is swapped to calculate the double integer.
RIF8	IN	8	Float	Inputs 16 contiguous DIT registers as 8 IEEE floating point numbers. i.e. Each floating point number is derived from a contiguous pair of DIT's as a single 32 bit floating point number.
RIF8x	IN	8	Float	As per RIF8 but the word order is swaped to calculate the 32 bt floating point value.
ROS8	OUT	8	Integer	Outputs 8 integers to a contiguous block of 8 single DIT registers.
ROD8	OUT	8	Integer	Outputs 8 integers to a contiguous block of 16 DIT registers – each integer occupying two consecutive registers as a 32 bit value.
ROD8x	OUT	8	Integer	As per ROD8 but the word order is swapped when storing the double integer.
ROF8	OUT	8	Float	Outputs 8 IEEE floating point numbers to a contiguous block of 16 DIT registers – each number occupying two consecutive registers as a 32 bit number.
ROF8x	OUT	8	Float	As per ROF8 but the word order is swapped when storing the number to the two consecutive DIT registers.
RIS16	IN	16	Integer	Inputs 16 contiguous single DIT registers as 16 integers
RID16	IN	16	Integer	Inputs 32 contiguous DIT registers as 16 double integers. i.e. Each integer is derived from a contiguous pair of



				DIT's as a single 32 bit integer
RID16x	IN	16	Integer	As per RID16 but the word order is swapped to calculate the double integer.
RIF16	IN	16	Float	Inputs 32 contiguous DIT registers as 16 IEEE floating point numbers. i.e. Each floating point number is derived from a contiguous pair of DIT's as a single 32 bit floating point number.
RIF16x	IN	16	Float	As per RIF16 but the word order is swapped to calculate the 32 bit floating point value.
ROS16	OUT	16	Integer	Outputs 16 integers to a contiguous block of 16 single DIT registers.
ROD16	OUT	16	Integer	Outputs 16 integers to a contiguous block of 32 DIT registers – each integer occupying two consecutive registers as a 32 bit value.
ROD16x	OUT	16	Integer	As per ROD16 but the word order is swapped when storing the double integer.
ROF16	OUT	16	Float	Outputs 16 IEEE floating point numbers to a contiguous block of 32 DIT registers – each number occupying two consecutive registers as a 32 bit number.
ROF16x	OUT	16	Float	As per ROF16 but the word order is swapped when storing the number to the two consecutive DIT registers.

Table 8-1 DIT based ISaGRAF Virtual I/O Module List

8.8 Teleterm M2 RTU Specific Function Blocks

In addition to the standard library of functions and function blocks available in the Application Workbench, some additional Function Blocks (such as Auto-tuning PID control blocks) are available for the Teleterm M2 RTU.

Details of these function blocks can be found in the separate Function Block Application Notes distributed with these function blocks. See your Omniflex distributor for availability.

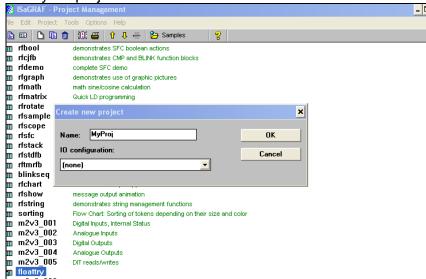
8.9 Quick Start Example

This example is a quick step by step instruction from starting IsaGRAF for the first time to getting a simple program running on an M2.

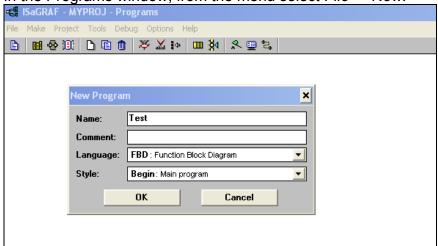
- 1. Start IsaGRAF.
- 2. From the menu select File -> New



3. Give your project a name...



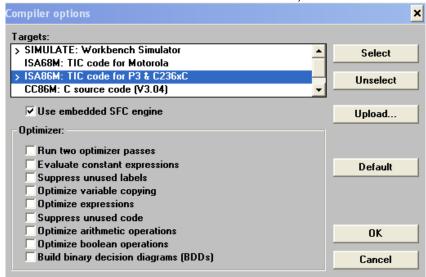
4. In the Programs window, from the menu select *File -> New*.



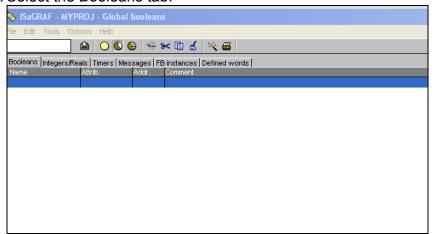
- 5. Give the program a name and select FBD for the language. Then Click OK.
- 6. Click Make -> Compiler Options.



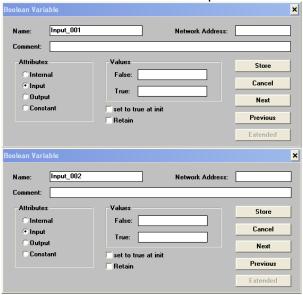
7. Select ISA86M: TIC code for P3 & C236xC, then click OK.



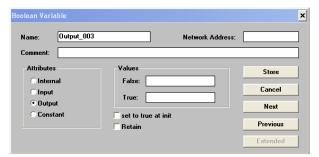
- 8. In the Programs window, double click on your program to open it. (test)
- 9. In the FBD/LD Program window, from the menu select File -> Dictionary.
- 10. Select the Booleans tab.



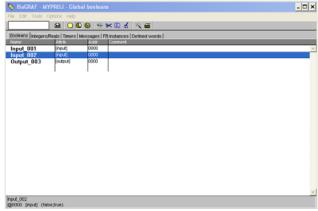
11. Double click under the name space and add three Boolean variables as follows:







12. Then you should have this:

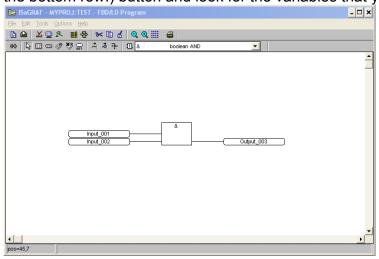


Save and close this window.

13. Make a Boolean AND function.

Add Input 1 and Input 2 to the inputs and Output3 to the output.

To add the inputs, you have to click on the "Insert Variable" (4th icon from the left on the bottom row.) button and look for the variables that you created in step 12.

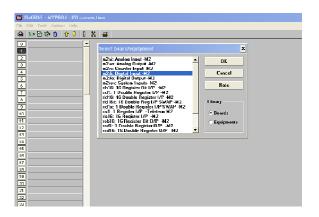


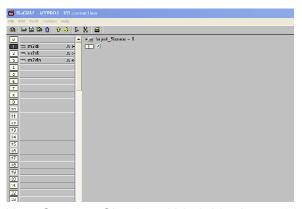
- 14. Save and Close the FBD/LD Program Window.
- 15. Back in the Programs window from the menu select *Project-> IO connection*.
- 16. Double click on slot 1 and choose m2di.

Slot 2 - m2di.

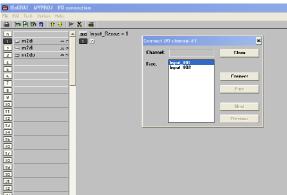
Slot 3 - m2do







17. Now Connect Slot 1 and Variable: Input_001 Connect Slot2 and Variable: Input_002 Connect Slot3 and Variable: Output_003



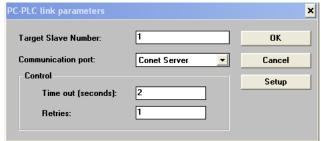
- 18. Save and close this window.
- 19. In the Programs window, from the menu select Make -> Make Application.
- 20. Program will compile with no errors.



- 21. Click EXIT.
- 22. Select Debug->Link Setup.

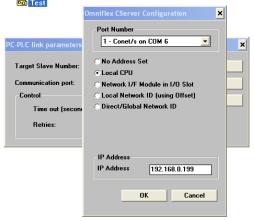


23. Select Conet Server for 'Communication Port'.

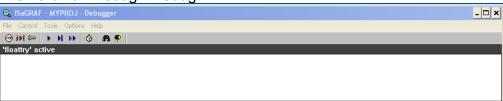


Click Setup...

24. Select Conet/s on the COM Port that you are using.



- 25. Click On OK, and OK.
- 26. Then click on Debug->Debug.



- 27. If there's any program running, then stop the program.
- 28. Then Download TIC Code, by selecting File->Download from the menu.
- 29. The program should start to run after download completes.
- 30. If Input 1 and Input 2 are ON then Output 3 will come ON.



9. Maintenance

9.1 Battery Type

The Teleterm M2 is equipped with an internal clip-in battery for retaining the real time clock during power failures.

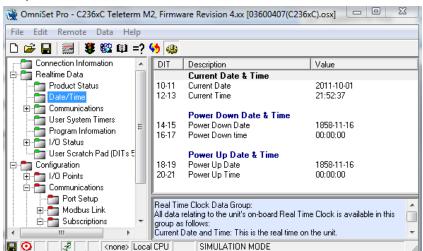
This battery is a type CR1220 Lithium Battery. This battery is commonly available from electronic stores or can be obtained from Omniflex.

It is recommended that the battery be replaced at least every three years, or when the battery low indicator in the Teleterm M2 shows LOW. (See the Real Time/Product Status Group in Omniset.

9.2 Battery Replacement Procedure

To replace the internal battery proceed as follows:

- Remove the top cover of the Teleterm M2 by undoing the two hex cover screws on the top of the unit. The cover is connected to the unit by the internal antenna cable, so be careful not to place any strain on this cable while removing the cover or inserting the SIM card.
- 2. You will see the battery toward the left lower side of the unit.
- 3. Unclip the old battery and replace with a new battery
- 4. Replace the top cover.
- 5. Restore power to the Teleterm M2.
- 6. Using Omniset, check that the Battery Indicator is showing "Healthy".
- 7. Using Omniset, set the Current Date and Time of Real Time Clock:



8. Take care in disposing of the old Lithium battery to preserve the environment, and to prevent accidents.



10. Technical Support

Lifetime technical support for all Omniflex products is available by email on techsupport@omniflex.com.

Alternatively, you can check the knowledgebase on the Omniflex web site at www.omniflex.com.

COPYRIGHT AND PROTECTIVE NOTICES

- 1. The Copyright of this document and the associated drawings, is the property of Omniflex and is issued on condition that it is not copied, reprinted or reproduced or transmitted in any form or by any means, electronically, photocopying, mechanical or otherwise, nor its contents disclosed, either wholly or in part, without the consent in writing of, or in accordance with the conditions of a contract with Omniflex.
- 2. The publication of information in the document does not imply freedom from patent or other protective rights of Omniflex or others.
- 3. Although every intention is made to ensure that performance figures and data are accurate the company reserves the right to alter without notice any product or specification. Performance figures and data must therefore be specifically confirmed by the company before they become applicable to any tender, order or contract.
- 4. In the case of electrical components, enough data is included in the drawings to allow maintenance of the equipment. However, if component availability or substitution information is required please consult the factory for assistance, as it is impossible to include data on every component in this document.
- 5. This product is sold without liability for consequential loss of any description.